

Executive Summary:

Engine of Growth: Ontario's Automotive Sector

Annual Comprehensive Sector Report



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Foreword

Ontario is one of North America's foremost automotive and mobility jurisdictions, and is a world-leader when it comes to leading the charge in the global shift towards electrification. From our wealth of critical minerals in the north to the manufacturing might of the south, Ontario has demonstrated key strengths at every stage of the supply chain through significant investments in electric vehicle (EV) battery cell and module, cathode, and other manufacturing capabilities, a strong focus on research and development (R&D), and access to highly-skilled workforce. As a testament to our province's position as a global leader throughout the entire end-to-end supply chain, we have achieved the incredible feat of attracting over \$44B in transformative investments in the auto and EV battery-related sectors over the past four years alone. This unique achievement underscores our government's commitment and ability to ensuring that the car of the future will be built in Ontario, by Ontario workers.

Our government continues to fulfill our vision for the future of Ontario's auto sector through the Ontario Vehicle Innovation Network (OVIN). Through its numerous programs, OVIN drives economic development across the auto and mobility supply chain by supporting small and medium enterprises (SMEs) to develop and bring leading-edge technologies to market, partnering with postsecondary institutions to advance R&D, promoting collaboration among stakeholders, and supporting the growth of a highly skilled, future-ready automotive and mobility workforce. Together, we are creating a vibrant innovation ecosystem that continues to strengthen Ontario's position at the forefront of the rapidly evolving and growing automotive and mobility sector, driving prosperity for all.



The Honourable Victor Fedeli
Ontario Minister of Economic
Development, Job Creation
and Trade

Executive Summary

Ontario is the backbone of Canada's automotive industry supported by a robust ecosystem encompassing raw materials mining and refining, battery manufacturing and recycling, parts production, vehicle assembly, research and development (R&D), skilled workforce, and substantial investment and policy support from the Ontario government.

Ontario's mines: sustaining the automotive supply chain

Ontario's mining industry provides a strong foundation for the automotive supply chain in Canada, strengthened by federal and provincial support. The province's abundance of mineral wealth and its flourishing mining industry directly supplies the critical minerals and raw materials required for internal combustion engine (ICE) vehicle parts and electric vehicle (EV) batteries. This supply of locally extracted and refined materials provides a solid basis for a domestic automotive supply chain in Ontario.

The federal government has invested over \$800M to support steel manufacturing within Ontario, whilst the provincial government has committed to support the sector via its Critical Minerals Strategy. The Ontario government has also introduced the Building Mores Mines Act 2023 with the intention of attracting more investment within the mining sector in the province, and to further strengthen Ontario's battery and EV supply chain.

Some of the world's largest mining companies are based in Ontario, along with companies which specialize in processing extracted minerals. These efforts continue to strengthen Ontario's position as a global leader in supplying critical minerals and raw materials crucial for the automotive industry.

Battery manufacturing: leading the charge

Several large-scale investments related to battery manufacturing have been announced in recent years across the province, enabled by Ontario's thriving automotive ecosystem. Examples include Honda's recent announcement that it would be investing \$15B in the province to expand its EV manufacturing operations – the largest investment not only in Honda's history, but also within the Canadian automotive sector. The second largest investment in Canada was announced in 2023 by PowerCo SE – owned by Volkswagen. The organization announced that it would be investing \$7B to build Canada's largest battery manufacturing plant in St. Thomas. Additionally, NextStar Energy announced an investment of \$5B to build an EV battery manufacturing plant in Windsor.

Together, these substantial investments in battery manufacturing underscore Ontario's robust economic ecosystem and reinforce its competitiveness in the global automotive sector. They position the province at the forefront of the EV revolution and highlight its strategic position in the evolving automotive market.

Parts manufacturing: Ontario's automotive driving force

Automotive parts manufacturing is a booming industry in Ontario. In 2023, the province exported over \$19.6B of automotive parts, making up 90% of all Canadian motor vehicle parts exports. Additionally, 90% of motor vehicle parts manufacturing jobs across Canada are located in Ontario. In 2023, there were more than 700 parts manufacturing organizations based in the province. These organizations provide a reliable supply of parts to the global automakers located in Ontario and further afield.

Moreover, Ontario's strategic investments in EV manufacturing underscore its commitment to becoming a hub for sustainable technology and automotive innovation. By attracting major players like Dongshin Motech, Dana, and Mitsui High-tec, the province is positioning itself at the forefront of the global transition towards electric mobility, driving economic growth and job creation in the process.

Vehicle assembly: driving progress in Ontario

Ontario is the home of vehicle assembly in Canada. Five original equipment manufacturers (OEMs) have operating plants in the province – Ford, GM, Honda, Stellantis and Toyota – attracted by Ontario's wealth of raw materials and parts manufacturers. These organizations have invested \$43B since 2020 to expand their manufacturing capabilities in the province. As the hub of Canadian automotive manufacturing, Ontario's motor vehicle exports in 2023 were valued at more than \$55.2B, making up 91% of total Canadian vehicle exports.

Supported by a domestic supply of parts from the multitude of manufacturers located across the province and an innovative environment enabled by a network of world-leading research facilities, Ontario's vehicle assembly industry is a powerhouse in the global supply chain.

Battery recycling: fostering a circular economy in Ontario

Battery recycling is a key component in ensuring Ontario's automotive supply chain can be delivered domestically and sustainably. Ontario's commitment to battery recycling aligns with its Critical Mineral Strategy, fostering collaboration and research through initiatives like the Ontario Battery and Electrochemistry Research Centre (OBEC).

The battery recycling industry is still in its early stages globally, but Ontario is making concerted efforts to secure it as a core part of the global automotive supply chain. With the move towards next generation EVs, recycling and repurposing the materials used in batteries will not only reduce their impact on the environment but will also enable a reduction in raw material extraction and processing, enabling progress towards a circular economy.

OVIN: steering the way

The noteworthy investments at each stage of the automotive lifecycle have been enabled by Ontario's thriving automotive ecosystem, catalyzed by the extensive work done by the Ontario Vehicle Innovation Network (OVIN). OVIN has laid the groundwork for a strong auto and mobility ecosystem and is now expanding a world-leading automotive supply chain, channelling Ontario's strengths in the automotive lifecycle by enabling collaboration and coordination amongst the growing network of research institutions, manufacturing facilities, mining companies, and other stakeholders via its Regional Technology Development Sites (RTDS). Through its suite of programs and initiatives, OVIN supports commercialization from technological development all the way through to piloting and development.

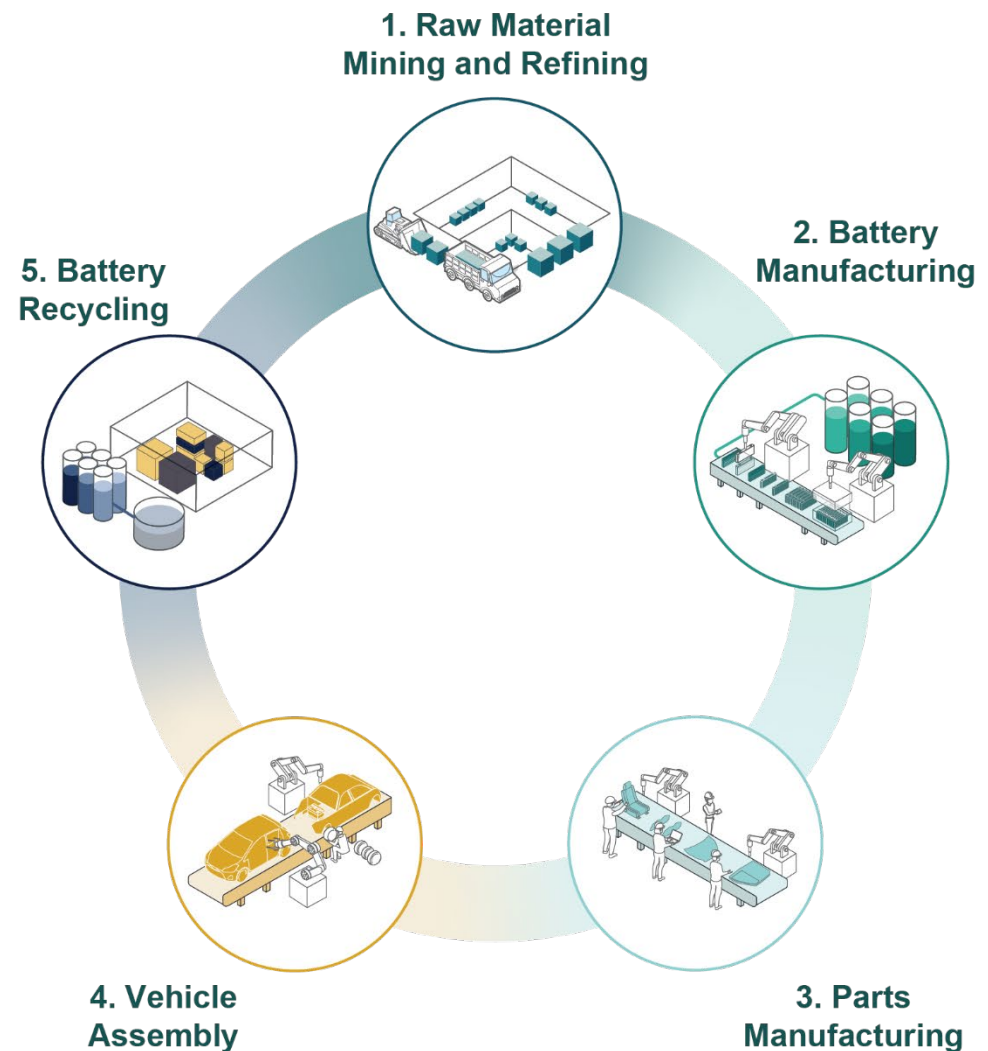
This innovative environment, along with substantial infrastructure investments, progressive policies, and OVIN's visionary mandate, puts Ontario at the forefront of the global adoption of connected, autonomous, and electric mobility.

This report presents a comprehensive commentary of the automotive lifecycle in Ontario, providing an outline of each stage of the supply chain:

1. The first stage is the extraction and processing of raw materials and critical minerals required for the components of ICE vehicles and EVs, which is a prosperous industry in Ontario due to its abundance of mineral wealth.
2. The second stage is the battery manufacturing process, an emerging area for Ontario with plans in place for several battery and battery materials manufacturing plants.
3. The third stage in the vehicle lifecycle is parts manufacturing, which is a diverse and well-established industry in the province.
4. The fourth stage is vehicle assembly, an industry in which Ontario has six prominent players.
5. The final element of the automotive landscape is EV battery recycling, which is an area with ample opportunity for growth in the province.

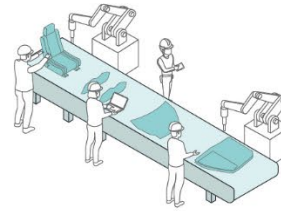
At each stage, the report highlights key players within the ecosystem, significant investments, economic impact, R&D, and initiatives delivered by OVIN and the provincial and federal governments. Through this, the report demonstrates the strength and competitive advantage of the automotive sector in Ontario. The report concludes by examining future opportunities for Ontario to expand on and reinforce its role in the global automotive supply chain.

A Schematic Overview of the Automotive Lifecycle



Engine of Growth: Ontario's Automotive Sector

Parts Manufacturing in Ontario



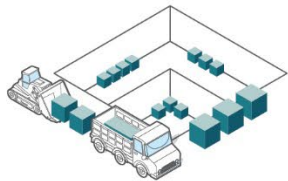
\$8.7B

contribution of the parts
manufacturing industry to
Ontario's GDP in 2023

68.7K

number of people employed
in the parts manufacturing
industry in Ontario in 2022

Raw Material Mining and Refining in Ontario



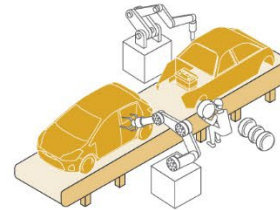
\$989M

amount spent on exploration
in Ontario in 2022

>21K

number of people employed
in the mining sector
in Ontario in 2022

Vehicle Assembly in Ontario



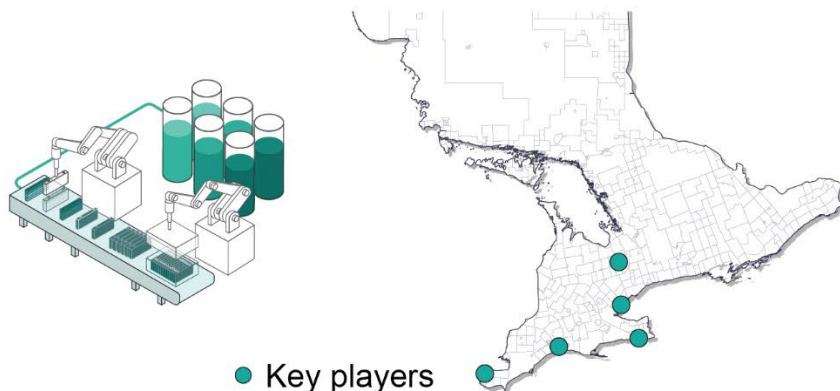
\$6.6B

contribution of the vehicle
assembly industry to
Ontario's GDP in 2023

35.6K

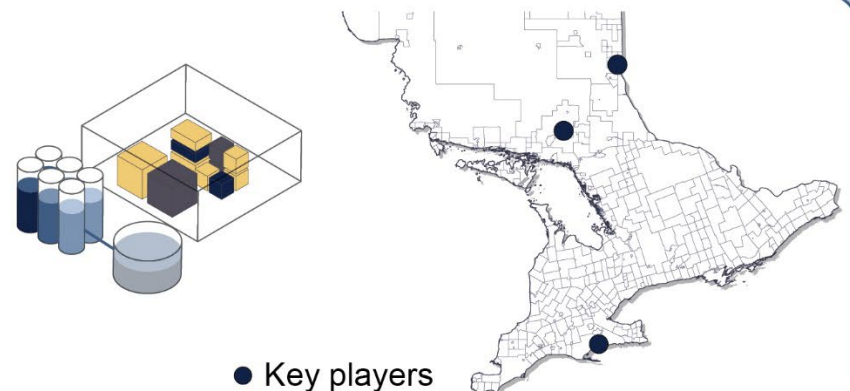
number of people employed
in the vehicle assembly industry
in Ontario in 2022

Battery Manufacturing in Ontario



● Key players

Battery Recycling in Ontario

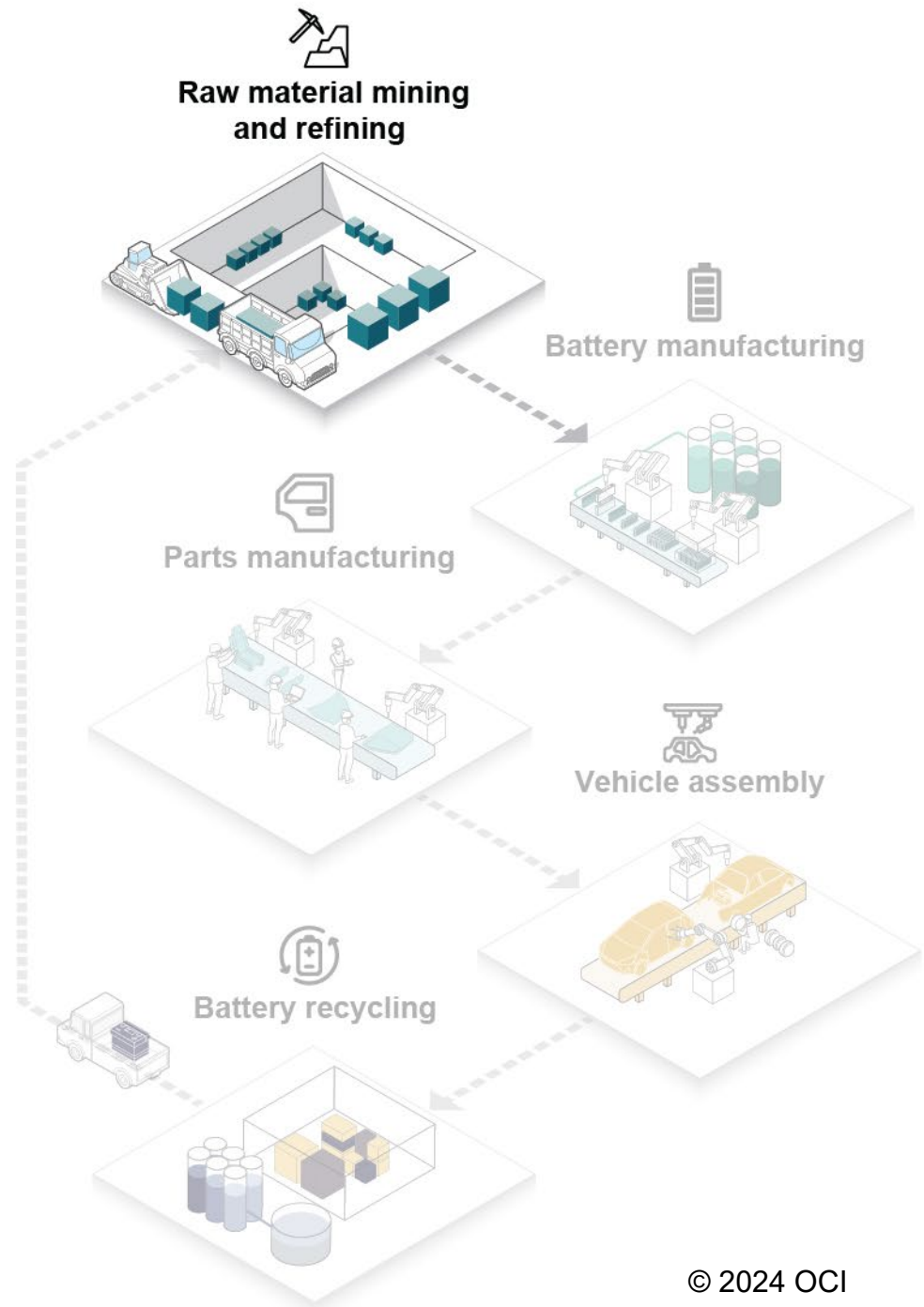


● Key players

1. Raw Material Mining and Refining in Ontario

Ontario has an abundance of mineral wealth. As of 2024, there are 36 active mining operations across the province, 10 of which produce critical minerals. In 2022, Ontario mineral production represented 22% of Canada's total mineral production value, making it one of the top producers nationally. The Ontario Mining Association predicts that the total value of mineral production in the province will reach \$13.7B by 2025, growing from \$10.4B in 2019. Canada's mining sector is a significant employer, encompassing over 80K jobs nationwide in 2022. Ontario alone accounts for 27% of these jobs, with more than 21K people employed in the industry in 2022. Moreover, the provincial mining industry has experienced a 50% increase in employment since 2010.

Raw materials and critical minerals form the core of the automotive lifecycle. They are essential to both vehicle and EV battery production. Ontario's mining industry provides a strong foundation for the automotive supply chain in Canada, strengthened by federal and provincial support. The federal government has invested over \$800M to support steel manufacturing within Ontario, whilst the provincial government has committed to support the sector via a range of strategies, such as the Critical Minerals Strategy. The Ontario government has also introduced the Building Mores Mines Act 2023 with the intention of attracting more investment within the mining sector in the province, and to further strengthen Ontario's battery and EV supply chain. Ontario's ecosystem of mining and refining facilities is a key pillar of the province's automotive industry supply chain.



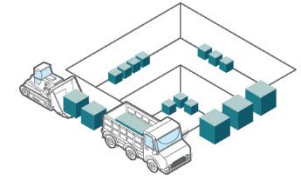
R&D in Ontario's mining sector is key for advancing technologies like EVs and autonomous vehicles, as well as for attracting sustainable investment. The Centre for Excellence in Mining Innovation (CEMI) exemplifies this commitment by leading initiatives such as the Mining Innovation Commercialization Accelerator (MICA) network, supported by a \$40M federal investment in 2021. In line with this, flagship organizations like OVIN are dedicated to the continued growth of raw material mining and refining in Ontario through growing the talent pool, attracting investment, and fostering collaboration throughout the automotive supply chain. OVIN's contributions to the industry, including the Critical Minerals Talent Strategy, are facilitating development of the domestic talent pool, ensuring that the future workforce is ready to meet the demand for critical minerals. Additionally, OVIN is fostering collaboration between the mining industry in the north and the automotive industry in the south via its Northern RTDS, to ensure that Ontario's end-to-end domestic supply chain continues to develop, from the mining and refining of raw materials, through to the manufacturing of batteries and automotive parts.

These concerted efforts underscore Ontario's pivotal role in driving sustainable practices across mining and manufacturing sectors critical to the automotive industry's supply chain.

Raw Material Mining and Refining Facilities in Ontario

Ontario's mining industry is widespread, with mines and refineries for critical minerals, metals, and other raw materials located across the province. Mines and refineries are owned by companies such as Avalon Advanced Materials, Canada Nickel, Electra Battery Materials, EV Nickel, Frontier Lithium, Glencore Canada, and Vale, amongst others. There are also steel manufacturing facilities owned and operated by organizations such as Algoma Steel, ArcelorMittal Dofasco, Stelco, and others.

Lifecycle of Raw Materials and Critical Minerals



Raw materials and critical minerals mining is the first stage of the automotive lifecycle, which at a high-level can be presented as follows:

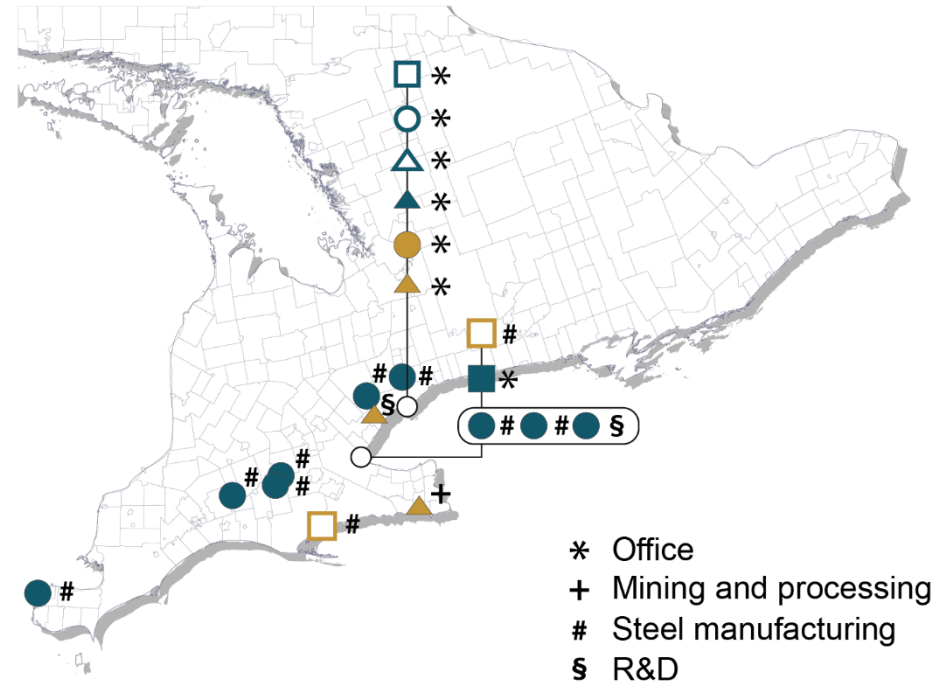
1. Exploration of viable mineral deposits. When a viable deposit is identified, pre-production activities – such as consultation, analysis, planning, and financing – must be completed to progress to raw material extraction.
2. Once the necessary pre-production activities are completed, the mine is developed, and mineral extraction begins.
3. Extracted material is then transported to refineries.
4. Refineries then isolate and process the extracted materials using heat and chemical treatments to make them ready for production.

Raw Material Mining and Refining Facilities in Ontario

○ Clusters of facilities

Legend

- | | |
|---|--|
| ■ Algoma Steel
Steel manufacturing | ■ Frontier Lithium
Lithium mining (future), lithium processing (future) |
| ● ArcelorMittal Dofasco
Steel manufacturing | ● Glencore Canada
Copper mining and processing, zinc mining, nickel mining and processing |
| ▲ Avalon Advanced Materials
Lithium mining and processing (future) | ▲ Vale
Nickel mining and processing, copper mining, cobalt mining and processing, platinum group metals mining, gold mining, silver mining, nickel processing, cobalt processing, precious metals and minor metals processing |
| □ Canada Nickel
Nickel mining and processing (future), stainless steel and alloy processing (future) | □ Stelco
Steel manufacturing |
| ○ Electra Battery Materials
Cobalt processing, nickel processing (future), battery pCAM manufacturing (future) | |
| △ EV Nickel
Nickel mining (future) | |



Economic Impact of Raw Material Mining and Refining in Ontario

Production Value

Ontario produced approximately 1.2K tonnes of by-product cobalt in 2022, the equivalent of \$96M worth or 36% of Canada's cobalt production by value. In the same year, approximately 160K tonnes of copper were produced (32% of Canada's copper production by value), and approximately 71K tonnes of nickel (45% of Canada's nickel production by value), worth \$1.9B each. The province produced 77% of Canada's platinum group elements in 2022 – approximately 17 tonnes – with a market value of \$1.6B.

“Through our government's investments in exploration, we are supporting the most critical part of the supply chain and strengthening our mining industry so we can capitalize on this generational opportunity to fuel the future.”

The Honourable George Pirie, Ontario Minister of Mines

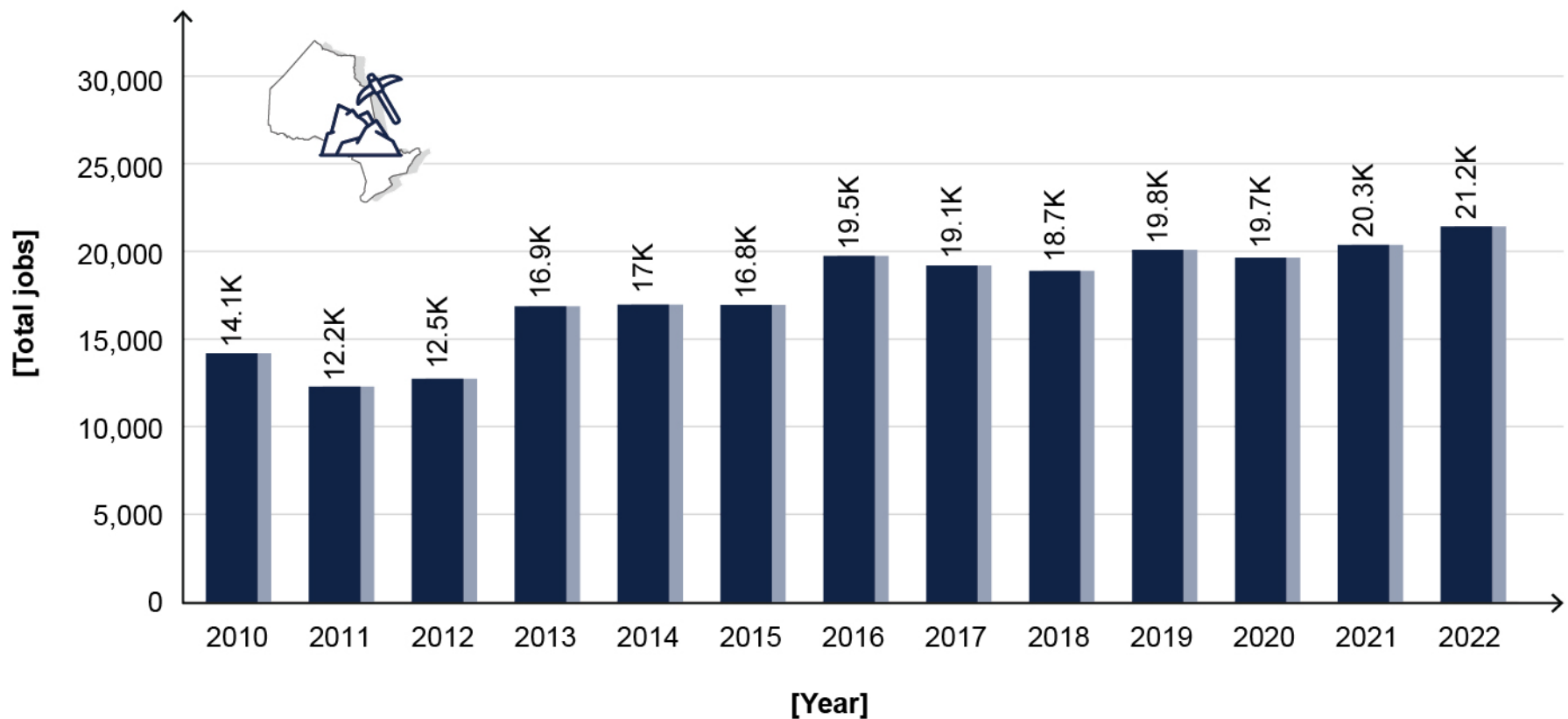


Employment

The mining sector is a key employer in Canada, with over 80K people working in mining and quarrying jobs in 2022. Of these, 27% of jobs were in Ontario, with more than 21K people working

in the province's mining sector. Since 2010, there has been a 50% increase in the number of jobs in the mining sector in Ontario.

Total Mining and Quarrying (Except Oil and Gas) Jobs [NAICS 212] in Ontario, 2010-2022



Ontario's Raw Material Mining and Refining Research & Development

Centre for Excellence in Mining Innovation

Ontario's CEMI is headquartered in Sudbury, and its aim is to accelerate commercially viable innovations in the mining industry to improve safety, productivity, and environmental performance. In 2021, the federal government announced that it would be investing \$40M to support the development of the MICA network – a CEMI-led project with an overall value of \$112.4M. The MICA network intends to bring together stakeholders from across Canada to accelerate the development and commercialization of innovative technologies.

Government and OVIN Initiatives Supporting Raw Material Mining and Refining

Building More Mines Act 2023

In 2023, the provincial government introduced the Building More Mines Act. The intended purpose of this legislation is to attract more investment in Ontario's mining sector, while also strengthening the province's supply chain for batteries and EVs, as well as other advanced manufacturing technologies.

Critical Minerals Strategy 2022-2027

The Ontario Government has committed to support raw materials mining and refining in the province in its Critical Minerals Strategy. This strategy presents a five-year roadmap for the critical minerals sector, to secure the position of the province in the global supply chain.

Critical Minerals Talent Strategy

In May 2024, OVIN published the Critical Minerals Talent Strategy, a series of strategic reports that builds on Ontario's Critical Minerals Strategy 2022-2027, as part of OVIN's Workforce and Talent initiatives.

The Critical Minerals Talent Strategy addresses labour opportunities and challenges pertaining to the increased demand of critical minerals for EV batteries and the broader electrification value chain, highlighting the thousands of job vacancies that will need to be filled in order to build a strong talent pool and highly skilled critical minerals, automotive, and mobility workforce.

Critical Minerals Innovation Fund

A brand new \$5M Critical Minerals Innovation Fund was launched by the Ontario government in 2022. The purpose of the fund is to support enhanced R&D, building on the supply chain for EVs and other clean technologies.

Ontario Junior Exploration Program

In 2023, the Government of Ontario announced that it would be investing nearly \$9M to support junior mining companies in financing early exploration projects to locate critical minerals used in EVs and other advanced technologies. The funding is being delivered via the Ontario Junior Exploration Program (OJEP), which is a government program that boosts growth and the creation of jobs, particularly in northern and Indigenous communities.

Aboriginal Participation Fund

The provincial government supports the development of partnerships between Indigenous communities, industry, and government in mineral exploration and mine development activities through the Aboriginal Participation Fund. There are five funding streams available to Indigenous communities, including advanced exploration and development support, early exploration support, education and relationship building, mineral development advisor, and values mapping and related projects.

Community Development Agreement

In March 2024, the provincial government signed an agreement with Marten Falls First Nation and Webequie First Nation to develop community infrastructure projects. These projects will help to further progress by allowing access to mineral deposits in Ontario's Ring of Fire region – an area of significant mineral development 500km northeast of Thunder Bay.

OVIN Northern Regional Technology Development Site

In 2022, OVIN launched its Northern RTDS, known as CORE5. The purpose of the RTDS is to bring together organizations from across the mining and manufacturing sectors, including higher education institutions, Regional Innovation Centres, incubators and accelerators, municipal and regional resources, industry, and other regional collaborators. Supporting collaboration across these organizations will enable Ontario's EV supply chain to be further developed at every stage, including the mining and refining of raw materials, design of battery cells and EV powertrain, and manufacturing.

“As we secure game-changing investments, we’re also connecting resources, industries and workers in northern Ontario with the manufacturing might of southern Ontario to build up home-grown supply chains. Every region of Ontario will benefit with thousands of jobs being created and a stronger economy that works for everyone.”

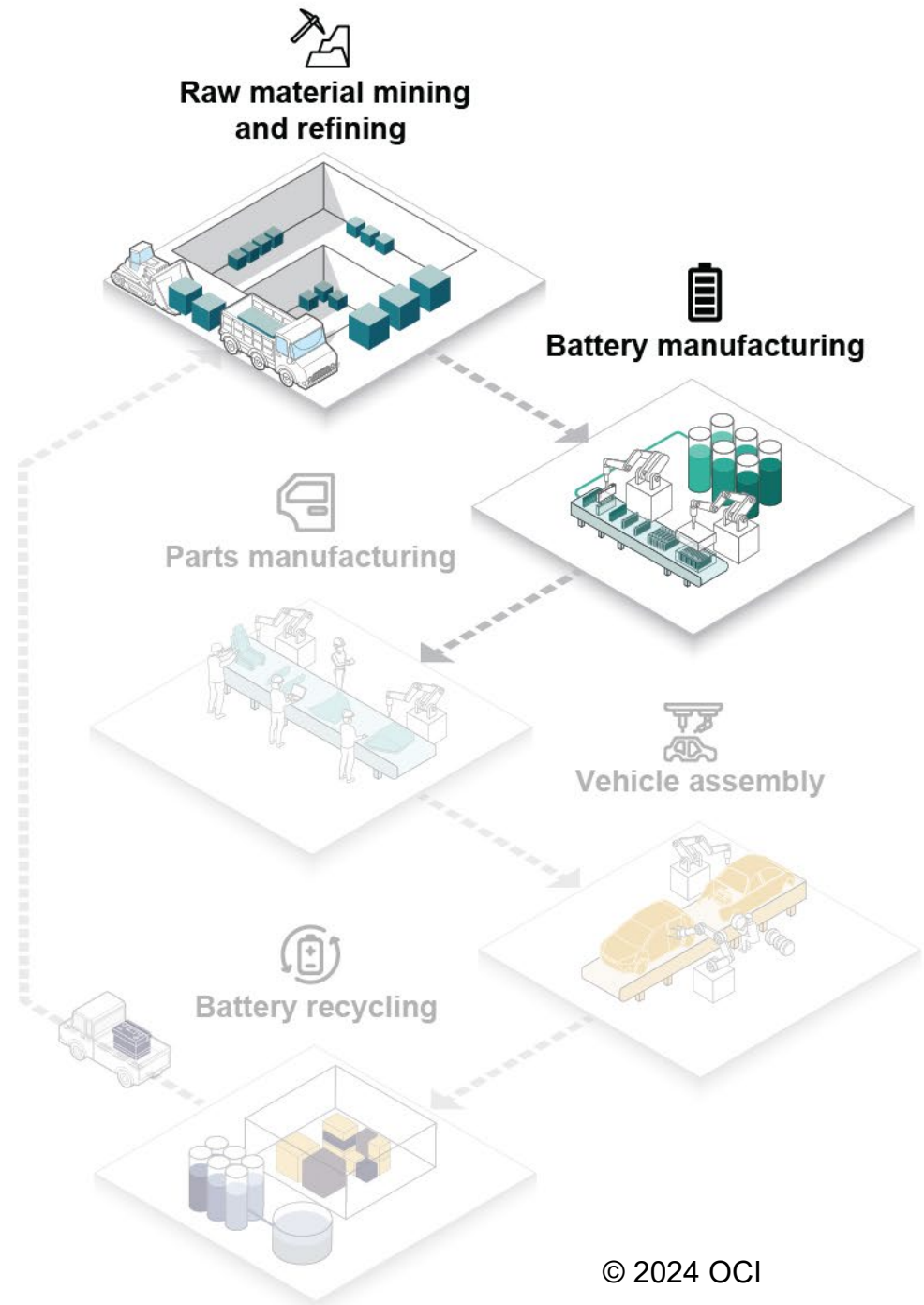
The Honourable Doug Ford, Premier of Ontario

2. Battery Manufacturing in Ontario

Ontario has proven itself as a leader in the automotive supply chain, through its well-established mining sector and its ever-growing parts and automotive manufacturing sectors. The investments and initiatives implemented to enable this have helped to establish an innovative ecosystem in the province, laying the groundwork for the advancement of battery manufacturing in Canada.

Several large-scale investments related to battery manufacturing have been announced in recent years across Ontario, emphasizing that the province is a stable, attractive place to invest. Global automaker Honda recently announced that it would be investing \$15B in the province to expand its EV manufacturing operations – the largest investment in Honda’s history, and within the Canadian automotive sector.

These investments in battery manufacturing are further reinforced by Ontario's commitment to cultivating a skilled workforce through partnerships with leading research facilities. Facilities like the National Research Council (NRC) Battery Performance and Safety Evaluation Research Facility, the OBEC Research Centre, and The University of Toronto Electric Vehicle (UTEV) Research Centre play a crucial role in driving innovation and ensuring that Ontario maintains its leadership in battery design and manufacturing. Initiatives such as Ontario's Driving Prosperity plan and the federal Strategic Innovation Fund (SIF), are pivotal in supporting the future of Ontario's battery manufacturing sector.

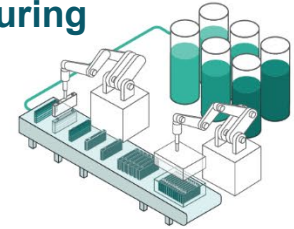


Battery Manufacturing Facilities in Ontario

Battery manufacturing in Ontario plays a pivotal role in supporting the end-to-end supply chain of the automotive industry by integrating local production of essential components. This strategic focus positions Ontario as a global leader in sustainable automotive technologies, fostering innovation and attracting significant investments that contribute to the province's economic growth and technological advancement. Battery manufacturing in Ontario is in its inception phase, with several large-scale facilities currently under construction to support Ontario's network of automakers.

These facilities have brought in significant investment from global companies such as PowerCo SE and NextStar Energy. There are also specialized Canadian-owned companies operating within the province, such as Stromcore. The map below highlights a selection of organizations operating in Ontario.

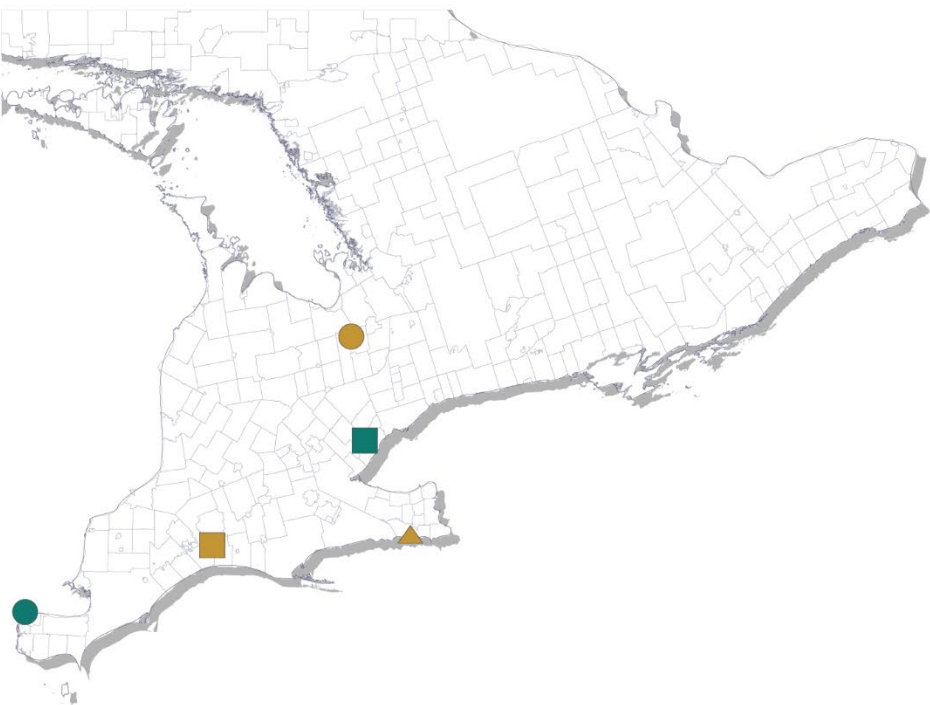
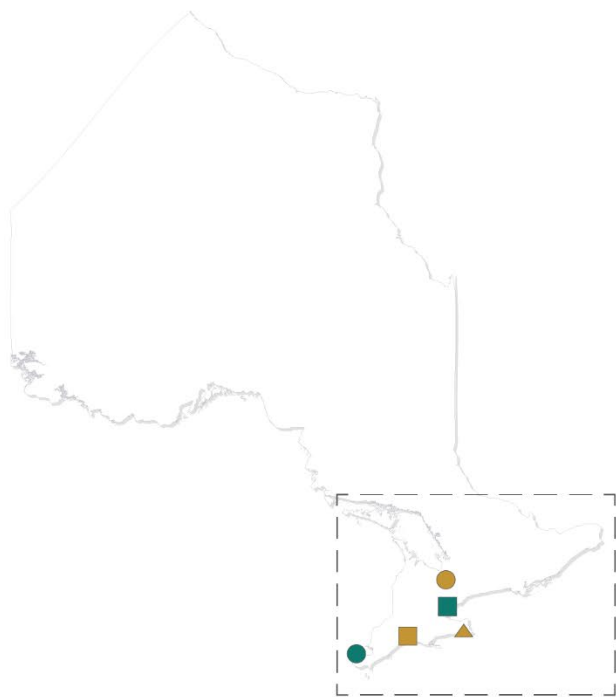
Lifecycle of Battery Manufacturing



Battery manufacturing is the second stage of the (electric) automotive lifecycle. This stage includes:

1. The production of CAMs and pCAMs, which are the chemically active elements of a battery. These are produced from the battery-grade chemicals generated from critical minerals. CAMs and pCAMs form the basis of battery cell production, making up the base elements of the anode, cathode, and electrolyte. These components enable the flow of electricity, and are packaged together to form battery cells.
2. Multiple battery cells are then packed into cases with terminals attached to form battery modules.
3. The final stage of battery production involves several battery modules being joined with electrical connections and cooling equipment to form battery packs, which can be integrated into vehicles.

Battery Manufacturing Facilities in Ontario



Legend

- Volkswagen and PowerCo SE
Battery manufacturing
- Honda
Battery manufacturing
- ▲ Honda and Asahi Kasei
Battery parts manufacturing

- Stromcore
Battery manufacturing
- NextStar Energy
Battery manufacturing

Ontario's Battery Manufacturing Research & Development

NRC Battery Performance and Safety Evaluation Research Facility

Based in Ottawa, the NRC Battery Performance and Safety Evaluation Research Facility provides safety assessment testing, performance analysis, and environmental analysis of battery packs and cells for industry and governmental organizations. The facility has tested batteries for some of the most well-known automakers, as well as providing them with guidance to enable in-house testing.

Ontario Battery and Electrochemistry Research Centre

At the end of March 2024, it was announced that a new battery research centre – OBEC – is being launched at the University of Waterloo. The aim of OBEC will be to advance next-generation EV battery development, as well as battery materials production, recycling, and advanced manufacturing.

University of Toronto Electric Vehicle Research Centre

The UTEV Research Centre is a university-industry partnership which focuses on EV technology innovation and research. Providing a hub for advanced EV research through its state-of-the-art battery and power electronics lab, the facility has a research focus on enhanced energy management, next generation powertrain, ubiquitous charging, energy storage for EVs, advanced power modules, and opportunities to expand the utility of EVs and batteries.

Government and OVIN Initiatives Supporting Battery Manufacturing

Driving Prosperity

In 2019, the Ontario government launched its plan for the future of the automotive sector in the province: Driving Prosperity. The plan consists of two phases, with an overall vision of positioning Ontario as a hub for “developing and building the car of the future through emerging technologies and advanced manufacturing processes”. Phase 1 included three pillars for action: a competitive business climate; innovation; and talent. Phase 2 was announced in 2021, with a core objective of building at least 400K EVs and hybrids by 2030, and supporting the development of a battery supply chain ecosystem.

Strategic Innovation Fund

In 2017, the federal government introduced the SIF. The core objectives of the fund are to: encourage organizations to invest in R&D activities which result in the commercialization of new products, processes, and services; accelerate innovation; attract large-scale investments; and expand collaboration between the private sector, research institutions, and non-profit organizations.

Site Readiness Program

The Ontario government introduced the Site Readiness Program to create new opportunities for manufacturing investments. This program is a funding initiative which helps make industrial sites investment-ready. The program has enabled the investment in, and construction of, large-scale manufacturing facilities across the province, including the battery manufacturing plants currently being built. OVIN Regional Technology Development Sites

Along with OVIN's Northern RTDS, as described in the previous chapter, there are a number of other RTDS' which focus on EV technology. The Durham RTDS is focused on fostering the development, production, and application of EVs and smart mobility solutions. It allows small and medium enterprises (SMEs) and start-ups to test and develop their innovations in a real-world setting. The Hamilton RTDS is known as the Centre for Integrated Transportation and Mobility. This RTDS is concentrated on supporting start-ups to take their EV and CAV innovations from ideas to commercial products. The Waterloo RTDS is operated as a partnership between Communtech and the University of Waterloo. This RTDS is focused on developing vehicle safety systems for next generation EV, CAV, and mobility technologies.

OVIN Talent Development Internship/Fellowship Program

OVIN offers two talent development programs via the Talent Development Internship/Fellowship Program. The former provides support for college and university students, recent graduates, and Master's graduates, whereas the latter provides support for PhD graduates and post-doctoral fellows. Both programs offer the opportunity for students and recent graduates to gain industry experience in relation to CAV technologies, EVs, battery technologies, and metal and mining technologies.

OVIN R&D Partnership Fund

OVIN's R&D Partnership Fund provides support to SMEs based in Ontario. It is made up of a number of different streams, each with a different focus area. The EV Streams 1 and 2 support the development, testing, and validation of EV and battery-focused technologies. Stream 1 offers co-investment of up to \$100K, and Stream 2 offers co-investment of up to \$1M. There is also the CAV and Smart Mobility Streams 1 and 2, which support projects associated with the development, testing, validation, and demonstration of CAV and smart mobility technologies.

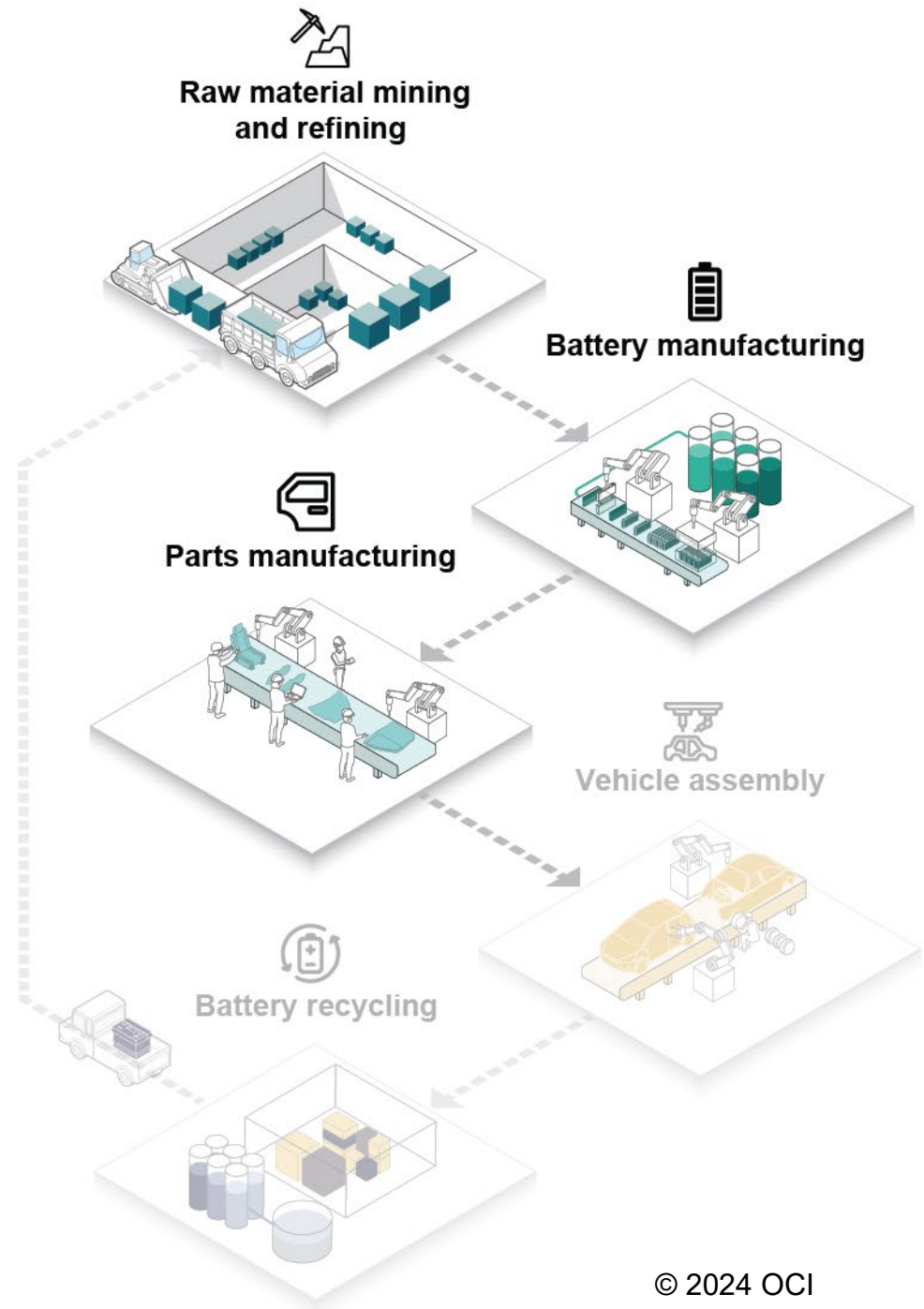
“Canada has everything it needs to be a global leader in the green economy: access to global markets, a talented workforce, clean energy, world-leading innovation ecosystems and all the critical mineral resources necessary to make EV batteries.”

**The Honourable François-Philippe Champagne,
Minister of Innovation, Science and Industry**

3. Parts Manufacturing in Ontario

Automotive parts manufacturing is a booming industry in Ontario. In 2023, the province exported over \$19.6B of automotive parts, making up 90% of all Canadian parts exports. Additionally, 90% of parts manufacturing jobs across Canada are located in Ontario. There are hundreds of parts manufacturing organizations in Ontario, producing a diverse range of parts – in 2023, there were more than 700 parts manufacturing firms operating in the province, many of which are owned and operated by the largest global players in the automotive market, such as Ford, GM, Honda, Stellantis, and Toyota. They also export a substantial volume of parts globally, positioning Ontario at the heart of the global automotive supply chain. Many of these organizations have received provincial investment to further develop their operations in Ontario, boosting the number of highly-skilled jobs in the region. These companies in Ontario forms a comprehensive end-to-end supply chain for the automotive industry.

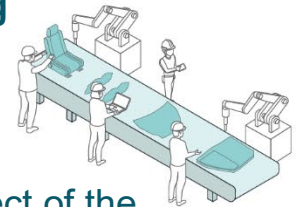
These manufacturing organizations are also sustained by a network of leading research facilities. These facilities, such as CanmetMaterials in Hamilton, the Centre for Hybrid Automotive Research and Green Energy (CHARGE) Lab at the University of Windsor, and the McMaster Automotive Resource Centre (MARC), help to ensure that Ontario remains at the leading edge of automotive innovation, providing opportunities for collaboration between researchers and industry.



Parts Manufacturing Facilities in Ontario

Ontario's parts manufacturing industry forms a robust cluster primarily located in the southwest of the province, encompassing a diverse spectrum of entities, ranging from dynamic start-ups and SMEs to influential multinational corporations, underscoring its pivotal regional importance. Global OEMs such as Ford, GM, Honda, and Stellantis all have parts and engine manufacturing facilities in Ontario, along with smaller organizations which manufacture specialist parts. Highlighted here are a few of Ontario's hundreds of parts manufacturing firms, offering a glimpse into the province's diverse production capabilities and underscoring their crucial role in its manufacturing sector.

Lifecycle of Parts Manufacturing



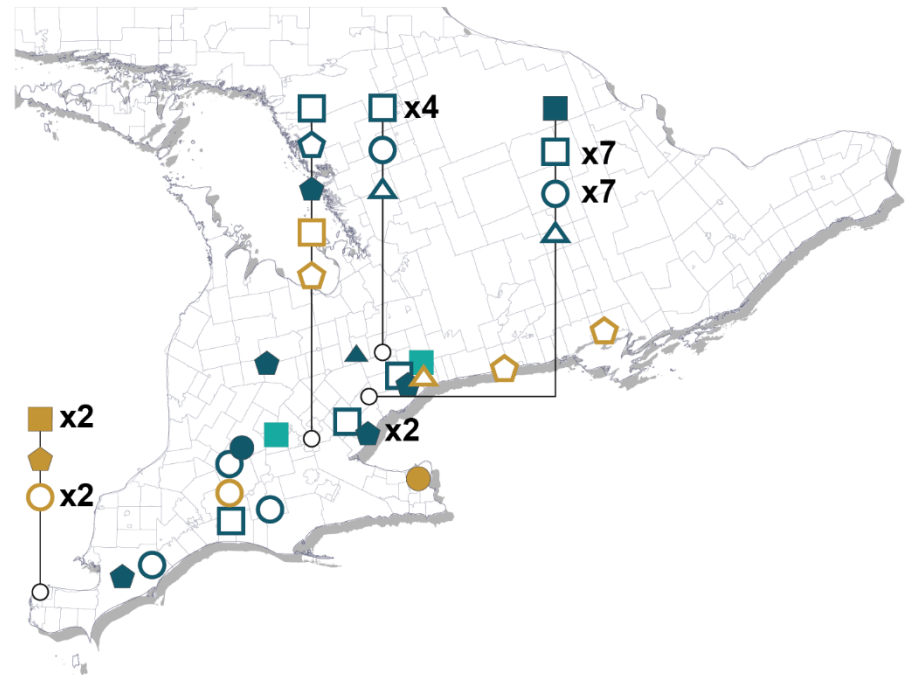
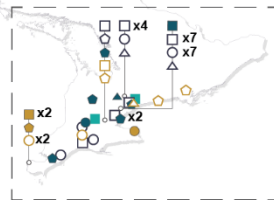
The largest and most diverse aspect of the automotive supply chain, parts manufacturing generally entails:

1. Design and engineering, where detailed specifications are developed for each part.
2. Prototyping, where prototypes are built to test design and functionality.
3. Mass production, using specialized machinery and assembly lines.
4. Quality control, where rigorous quality checks are undertaken.
5. Packaging and distribution, where finished parts are packaged and shipped to assembly plants.

The vehicle parts manufactured during this stage of the lifecycle include engine and engine parts, electronic equipment, vehicle steering and suspension components, brake systems, transmission and power train systems, seating and interior trim, metal stamping, and exhaust systems, among others.

Parts Manufacturing Facilities in Ontario

- Clusters of facilities
- xN Number of facilities



Legend

- | | |
|--|--|
| ■ ABC Technologies
Parts manufacturing | □ Magna International
Parts manufacturing |
| ● Aisin Canada
Sunroof, doorframes, moldings, seating, and small component manufacturing | ⬡ Mitsui High-tec
EV motor core component manufacturing (future) |
| ◆ Dana Canada Corporation
Drivetrain and electrified propulsion systems manufacturing | ○ Martinrea
Parts manufacturing |
| ▲ F&P Mfg. Inc.
Stamping, welding, hydroforming, laser cutting, paint, and modular assembly | ▲ Stellantis
Aluminum die casting |
| ■ Ford
Engine manufacturing | □ DENSO
Heating ventilation and air conditioning unit, radiator, condenser, engine fan and cooling module manufacturing |
| ◆ Dongshin Motech
Battery parts manufacturing | ⬡ CpK Interior Products
Materials compounding, cast skin and foam, injection moulding, assembly, and sequencing |
| ● GM
Engine manufacturing | ○ Leggett & Platt Automotive
Parts manufacturing |
| ▲ Honda
Engine manufacturing | ▲ Veoneer
Safety system manufacturing |
| | ■ Grote
Lighting manufacturing |

Economic Impact of Parts Manufacturing in Ontario

GDP*

The motor vehicle parts manufacturing industry (NAICS 3363) contributed approx. \$8.7B to Ontario's GDP in 2023. Metal stamping (NAICS 33637) was the largest contributor, accounting for more than \$1.9B. This was followed by transmission and power train parts manufacturing (NAICS 33635) which contributed over \$1.7B. Engine and engine parts manufacturing (NAICS 33631) was the next largest contributor, accounting for over \$1.4B, followed by "other motor vehicle parts manufacturing (NAICS 33639)" – consisting of air bags, catalytic converters, exhaust systems, filters, radiators, and wheels – which contributed \$1.3B. Seating and interior trim manufacturing (NAICS 33636) contributed over \$1.1B.

Exports

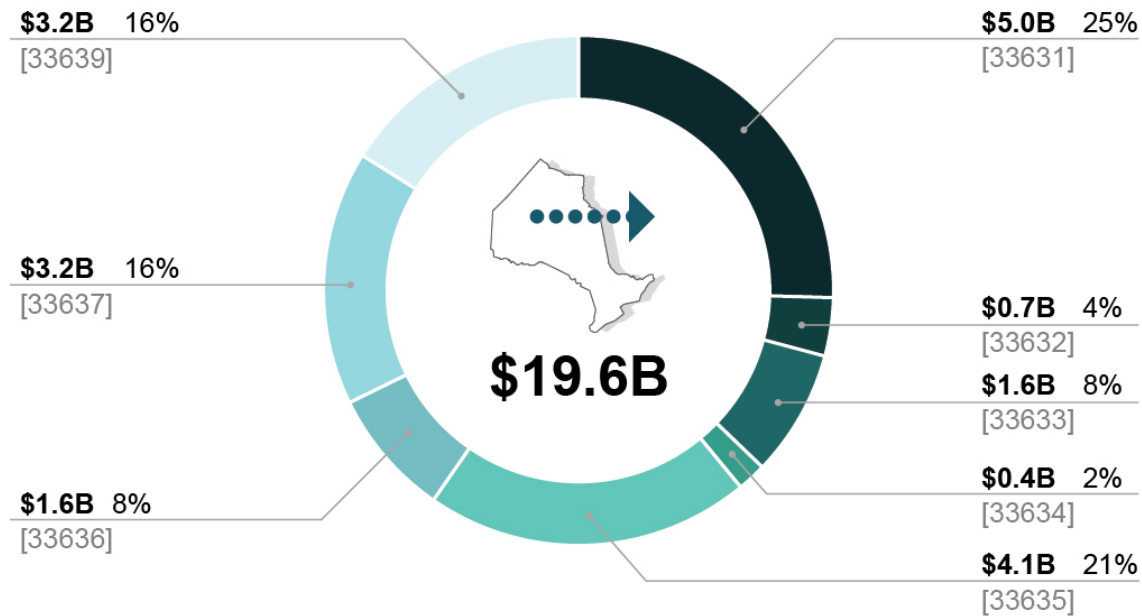
Engine and engine parts are the largest source of vehicle parts exports in Ontario. In 2023, 25% of vehicle parts exports were engine and engine parts, with a value of \$5B. Vehicle transmission and power train parts made up 21% of exports from the province, with a value of \$4.1B. Metal stamping and other parts exports each made up 16% of exports, both valued at \$3.2B.

“As we continue to grow our automotive and manufacturing sectors, we want Ontario’s auto parts manufacturers to remain competitive both domestically and internationally. When we invest in these companies, the economic benefits reach well beyond local communities, creating highly skilled and good-paying jobs right across the province.”

The Honourable Victor Fedeli, Ontario Minister of Economic Development, Job Creation and Trade

* All GDP data is in 2017 Chained Dollars

Ontario Motor Vehicle Parts [NAICS 3363] Exports Per Industry, 2023



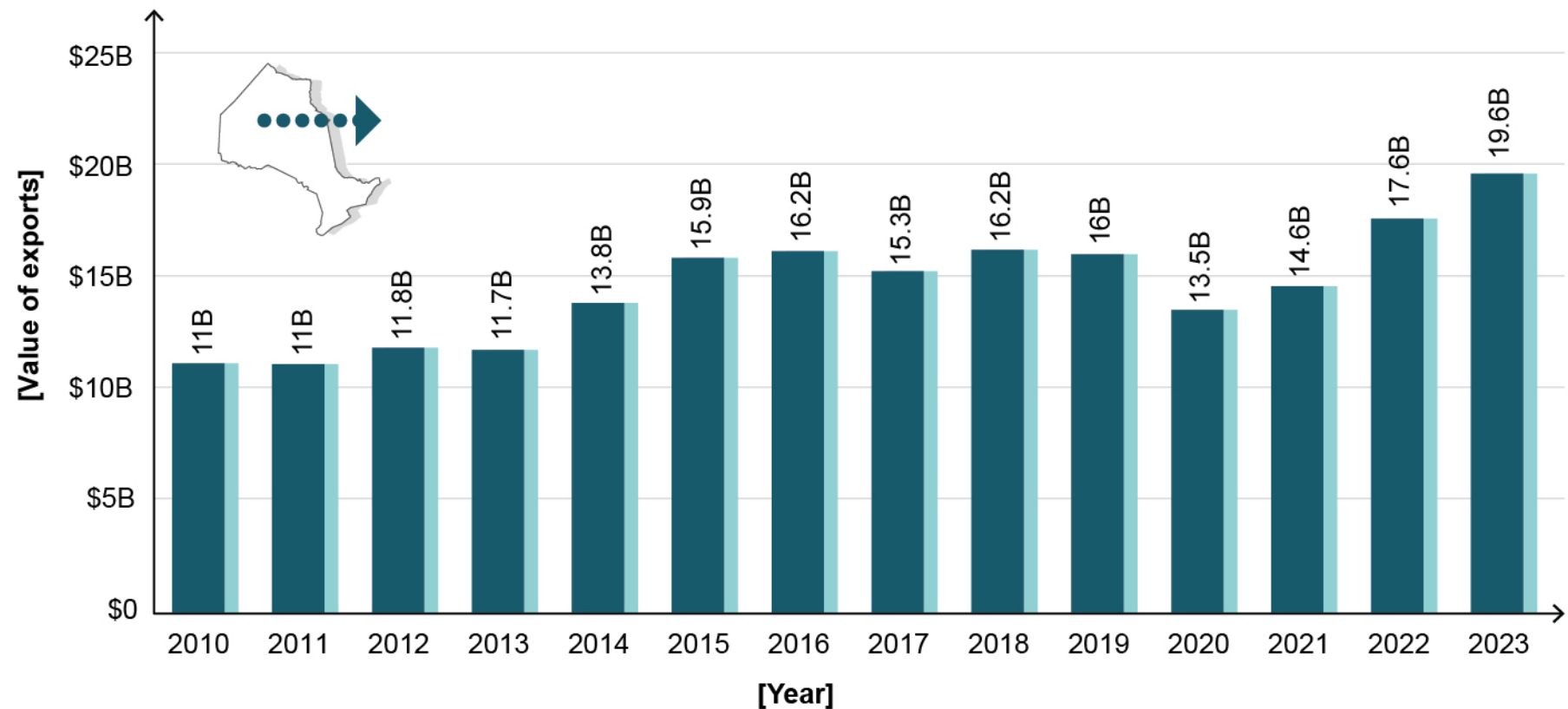
Legend

- Motor vehicle gasoline engine and engine parts manufacturing [33631]
- Motor vehicle electrical and electronic equipment manufacturing [33632]
- Motor vehicle steering and suspension components (except spring) manufacturing [33633]
- Motor vehicle brake system manufacturing [33634]
- Motor vehicle transmission and power train parts manufacturing [33635]
- Motor vehicle seating and interior trim manufacturing [33636]
- Motor vehicle metal stamping [33637]
- Other motor vehicle parts manufacturing [33639]

Ontario's automotive parts manufacturing exports have steadily grown since 2010, from over \$11.1B, to over \$19.6B in 2023. Overall Canadian motor vehicle parts manufacturing exports were

valued at over \$21.7B in 2023, meaning Ontario's motor vehicle parts exports market comprises of an impressive 90% of all Canadian motor vehicle parts exports.

Ontario Motor Vehicle Parts [NAICS 3363] Exports, 2010-2023

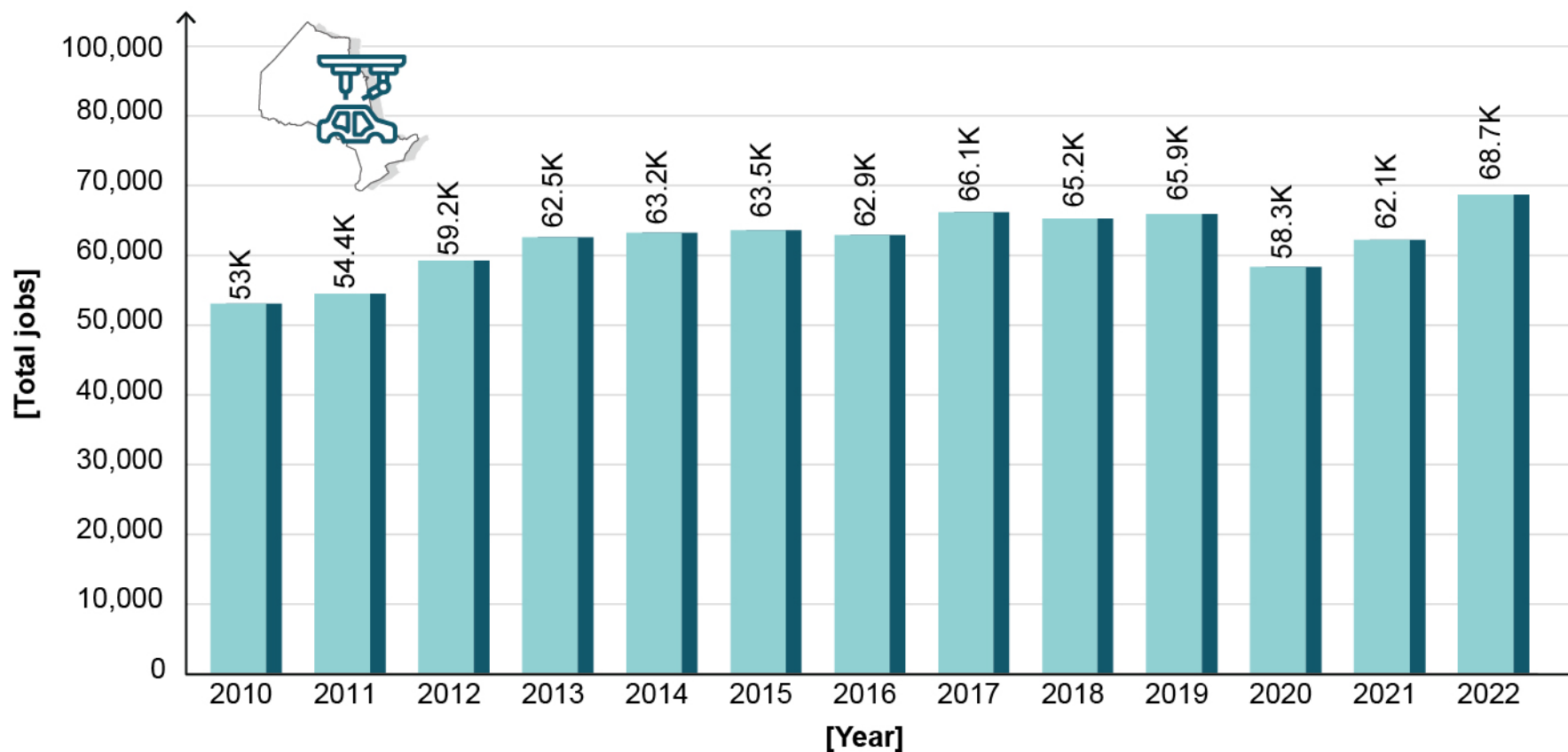


Employment

The vehicle parts manufacturing industry employed nearly 69K people in Ontario in 2022. Across Canada, 90% of parts manufacturing jobs were located in Ontario in 2022, with over

76K people employed in these types of jobs across the nation. Since 2010 there has been a 29% increase in parts manufacturing jobs in the province.

Total Motor Vehicle Parts Manufacturing [NAICS 3363] Jobs in Ontario, 2010-2022



Ontario's Parts Manufacturing Research & Development

CanmetMATERIALS

CanmetMATERIALS research facility is the largest research lab in Canada dedicated to fabricating, processing, and evaluating metals and materials, with staff researching and developing materials solutions for the transportation, energy, and metal manufacturing sectors. The main facility is located in Hamilton. Within the transportation sector, CanmetMATERIALS largely works with vehicle, engine, and component manufacturers looking for new advanced-materials solutions to improve fuel efficiency whilst maintaining performance and safety standards.

Centre for Hybrid Automotive Research and Green Energy Lab

The CHARGE Lab at the University of Windsor is a research facility with a focus on transformative EV technologies. The facility helps to foster collaboration across disciplines amongst materials, mechanical, electrical, and software engineers.

Fraunhofer Project Centre for Composites Research

The Fraunhofer Project Centre for Composites Research is a joint venture between Western University and the Fraunhofer Institute

of Chemical Technology in Pfinztal, Germany, with the Fraunhofer Innovation Platform for Composites (FIP-Composites) located at Western University. The FIP-Composites facility develops and tests new lightweight materials and advanced manufacturing processes at an industrial scale, with a focus on composite production for the automotive sector.

McMaster Automotive Resource Centre

Located at McMaster Innovation Park, the MARC is a purpose-built facility which allows researchers to work directly with industry to test and develop new technologies. The facility is home to a number of research groups, including the Canada Excellence Research Chair (CERC) Laureate Program. This program focuses on EV and smart mobility research, including advanced electric motors, power electronics, energy management systems and controls, electrified powertrains, EVs, and autonomous systems.

Centre for Intelligent Antenna and Radio Systems

The University of Waterloo Centre for Intelligent Antenna and Radio Systems (CIARS) is a research facility with a focus on electromagnetic devices, communication, and sensing system development. The centre has five interconnected indoor labs, an outdoor lab, and a highly advance computational facility.

Government and OVIN Initiatives Supporting Parts Manufacturing

Ontario Automotive Modernization Program

The Ontario Automotive Modernization Program (O-AMP) is a \$22M initiative launched by the Ontario government in 2019 to support small and medium automotive parts suppliers in the province, enabling them to introduce new tools, technologies, and manufacturing practices.

APMA Future of Work Scholarship

In 2023, APMA ran a scholarship program aimed at post-secondary students pursuing a career in Canada's automotive industry. The program awarded four scholarships worth \$2.5K each to students in the following categories: engineering, including chemical, computer, electrical, and mechanical; skilled trades, including mold makers, tool and die, millwright, electric and mechanical technicians; cross border logistics, including supply chain management, cyber security, and sustainable transportation; and policy leadership.

OVIN Learn

OVIN is currently developing a central online learning platform, called OVIN Learn. This platform can be accessed by industry, post-secondary, and the workforce via OVIN's Content Partnerships Program, which ensures that talent within Ontario's automotive industry can develop new and existing skills which align with the sector's needs.

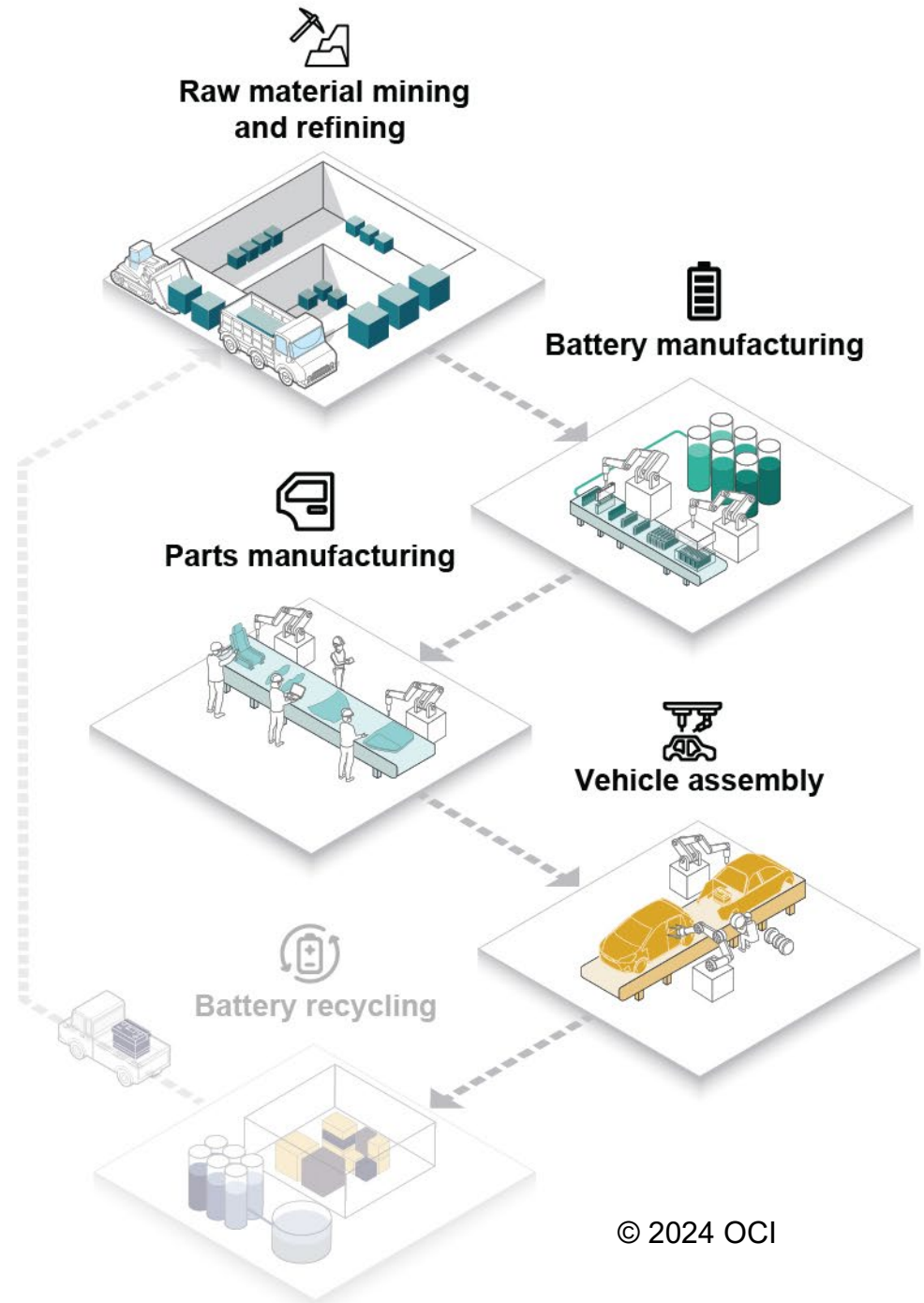


4. Vehicle Assembly in Ontario

Ontario is the home of vehicle assembly in Canada. Five OEMs have operating plants in the province: Ford, GM, Honda, Stellantis and Toyota. Attracted by Ontario's wealth of raw materials and parts manufacturers, these organizations have invested substantial amounts over recent years - \$43B since 2020 - to grow their operations, helping to establish Ontario as the hub of Canadian automotive manufacturing. In fact, in 2023, Ontario's motor vehicle exports were valued at more than \$55.2B, making up 91% of total Canadian vehicle exports.

Ontario's motor vehicle manufacturing prowess is echoed by its role in cutting edge automotive research. The province led the development of the first zero-emission concept vehicle via Project Arrow, delivered in partnership between OVIN and APMA. Following the success of the Ontario-based project, a second phase is now underway to produce a fleet of vehicles. Additionally, the Ontario Tech University ACE facility offers a unique facility where vehicles can be tested under a broad range of climatic conditions, such as freezing rain and blizzards.

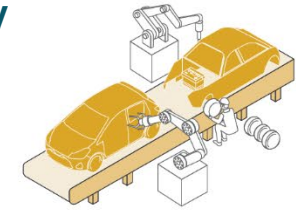
The vehicle assembly industry in Ontario directly supports the wider automotive supply chain, helping the economy in the province to expand and employ Ontarians in highly skilled roles. The industry relies on a diverse network of manufacturers for vehicle parts, supported by materials sourced from Ontario's robust mining sector. Additionally, the province boasts organizations equipped to responsibly extract, recycle, and reuse raw materials at the end of a vehicle's life cycle.



Vehicle Assembly Facilities in Ontario

Ontario is home to a number of vehicle assembly facilities, owned and operated by five of the most well-known global automakers: Ford, GM, Honda, Stellantis, and Toyota. There is also a heavy-duty truck assembly facility operated by Hino, which is part of the Toyota group. The vehicle assembly industry, like parts manufacturing, is clustered in the southwest of Ontario. This proximity between the two industries enables the supply chain to function effectively and efficiently.

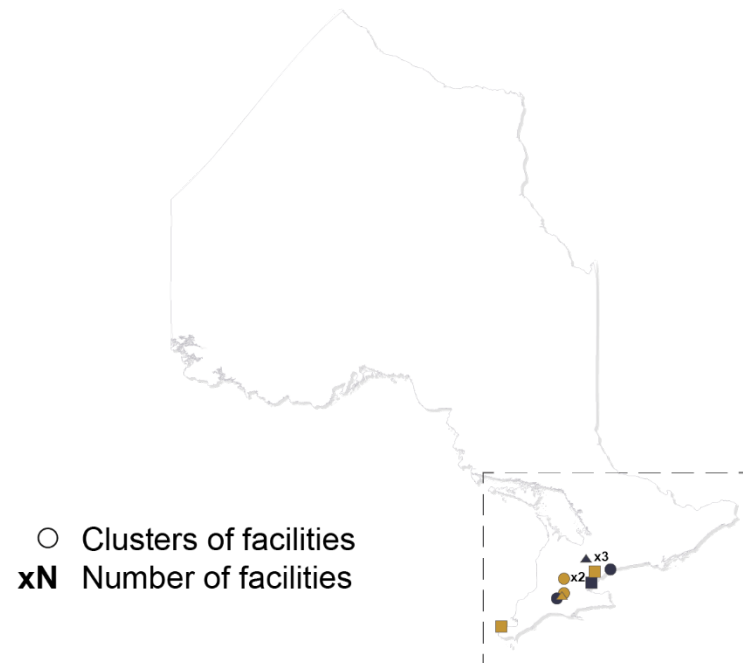
Lifecycle of Vehicle Assembly



Once battery and parts manufacturing is complete, vehicles enter the assembly stage of their lifecycle. At this stage the completed metal, plastic, and electrical components from the previous stages are shipped to automaker assembly plants. At the assembly plants, automakers manufacture vehicle chassis and combine them with the components supplied by parts manufacturers – and battery manufacturers where required – to assemble complete vehicles. These steps are usually automated and involve:

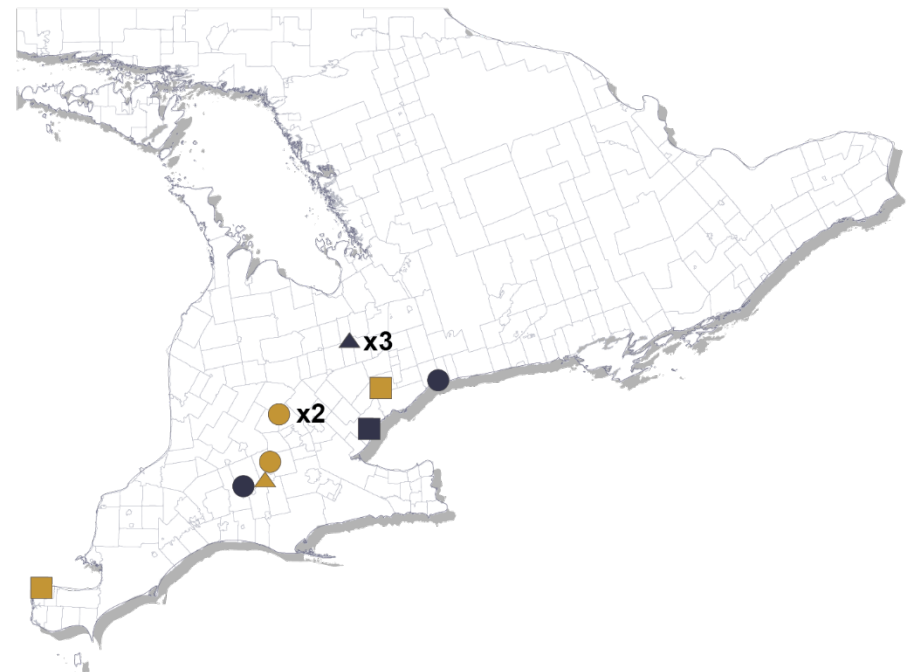
1. Welding, glueing and riveting unpainted body panels together, to produce what is known as the 'body in white'.
2. Priming, seam sealing, painting, polishing and waxing in the paint shop.
3. Undergoing the 'hard trim', whereby instrument panels, steering columns, and body glass are installed.
4. Undergoing the 'soft trim', to install seats, door pads, and upholstery.
5. Final assembly, where components such as the petrol tank, exhaust, bumpers, engine, battery (for EVs), and tires are installed.

Vehicle Assembly Facilities in Ontario



Legend

- Ford
ICE vehicle assembly, EV assembly (future)
- GM
ICE vehicle assembly, EV assembly
- ▲ Honda
ICE vehicle assembly, EV assembly (future)



- Stellantis
ICE vehicle assembly, plug-in hybrid vehicle assembly, EV assembly (future)
- Toyota
ICE vehicle assembly, hybrid vehicle assembly
- ▲ Toyota-Hino
Truck assembly

Economic Impact of Vehicle Assembly in Ontario

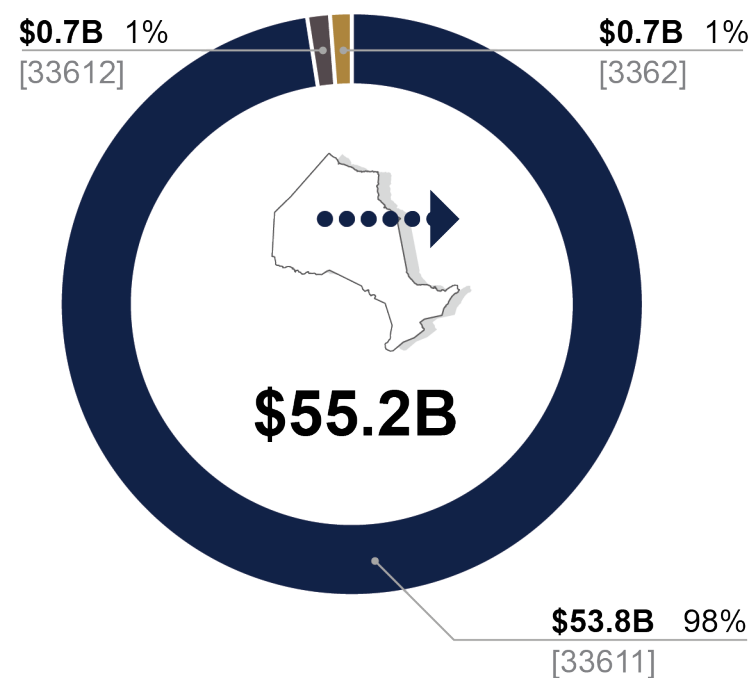
GDP*

Automobile and light-duty motor vehicle manufacturing (NAICS 33611) contributed over \$6.2B towards Ontario's GDP in 2023. Body and trailer manufacturing (NAICS 3362) contributed \$0.3B and heavy-duty truck manufacturing (NAICS 33612) contributed \$2.9M. Altogether, the vehicle assembly industry contributed \$6.6B to the provincial GDP in 2023.

Exports

Ontario's motor vehicle exports and imports are divided into the following industries: automobile and light-duty vehicles; heavy duty trucks; and vehicle body and trailer. Most of Ontario's vehicle exports originated from the automobile and light-duty vehicle manufacturing industry in 2023. This industry was the source of a sizeable 98% of total vehicle exports, valued at \$53.8B. Heavy-duty truck manufacturing and body and trailer manufacturing both exported \$0.7B worth of goods in the same year, equating to 1% each of total vehicle exports.

Ontario Motor Vehicle [NAICS 3361 & 3362] Exports Per Industry, 2023



Legend

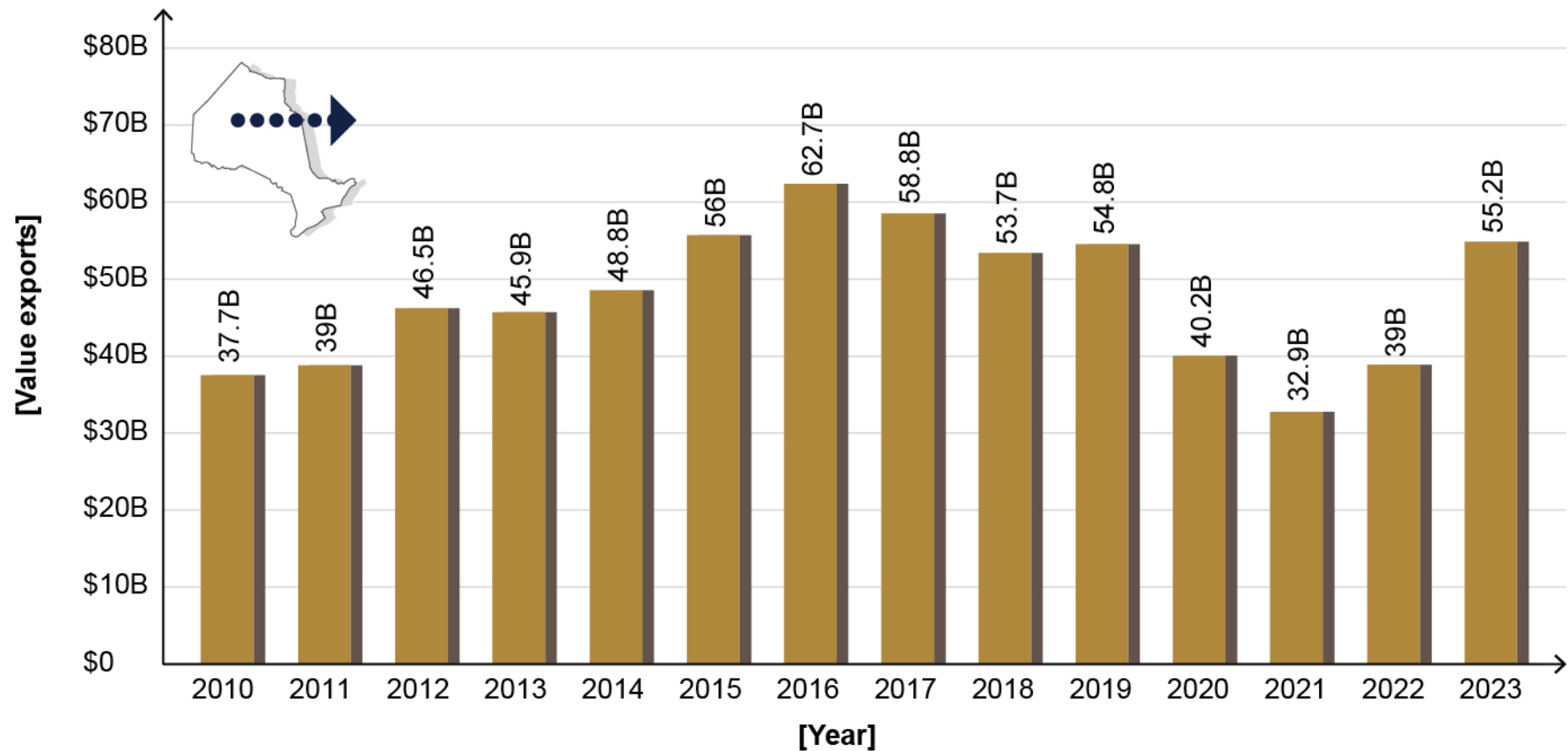
- Automobile and light-duty motor vehicle manufacturing [33611]
- Heavy-duty truck manufacturing [33612]
- Motor vehicle body and trailer manufacturing [3362]

* All GDP data is in 2017 Chained Dollars

In 2023, Ontario's motor vehicle exports market increased notably. Valued at over \$55.2B, it has grown from less than \$38B in 2010. The Canadian motor vehicle exports market was valued at

over \$60.8B in 2023, with Ontario's exports comprising a significant 91% of this.

Ontario Motor Vehicle [NAICS 3361 & 3362] Exports, 2010-2023

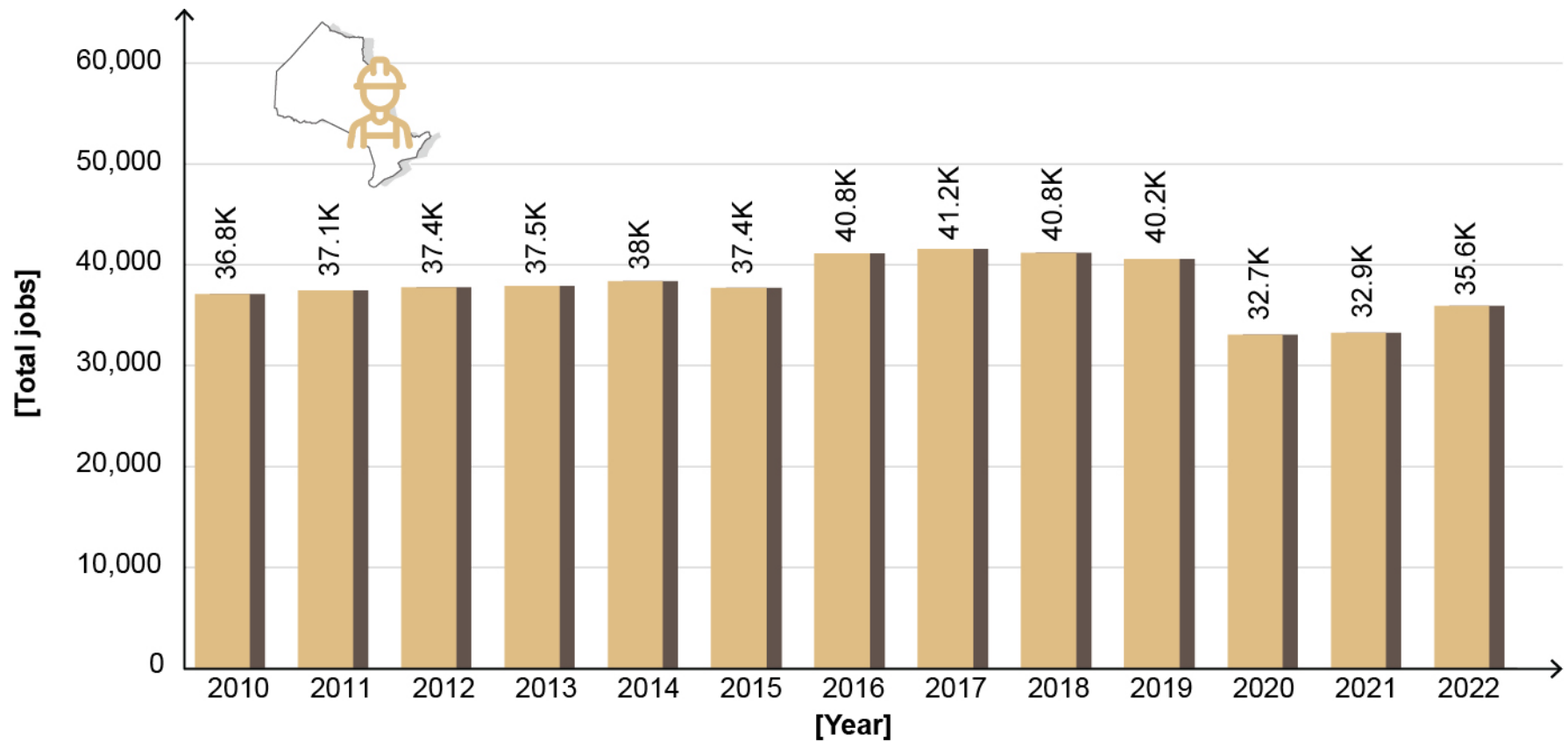


Employment

More than 35.6K people were employed in vehicle assembly jobs in Ontario in 2022. The industry in Ontario makes up a notable

67% of all vehicle assembly jobs in Canada, with over 53.4K people employed nationally.

Total Vehicle Assembly [NAICS 3361 & 3362] Jobs in Ontario, 2010-2022



Ontario's Vehicle Assembly Research & Development

ACE Climatic Aerodynamic Wind Tunnel

The Ontario Tech University ACE – which is part of OVIN's Durham RTDS – contains a number of testing chambers for aerodynamic, climatic, and structural R&D. Its Climatic Aerodynamic Wind Tunnel can simulate a wide range of conditions, including solar capabilities, rain, freezing rain, light snow, and blizzards, and is capable of reaching wind speeds of 300 km/h and temperatures ranging from -40°C to +60°C.

Project Arrow 2.0

In 2023, APMA of Canada launched the first zero-emission concept vehicle, named Project Arrow. The all-Canadian EV prototype has now moved in to phase two, with development of a fleet of specially designed vehicles which will be used to further EV technology advancements and policy development.

Government and OVIN Initiatives Supporting Vehicle Assembly

The Ontario government and OVIN are actively supporting the continued growth of the automotive manufacturing industry in the province. This includes through programs to develop the next generation of engineers, such as OVIN's Talent Development Internship/Fellowship Program, as well as providing assistance for SMEs to accelerate commercialization, via initiatives such as OVIN's RTDS' and the R&D Partnership Fund, all of which have been covered in more detail in other chapters.

Auto Sector European Business Mission

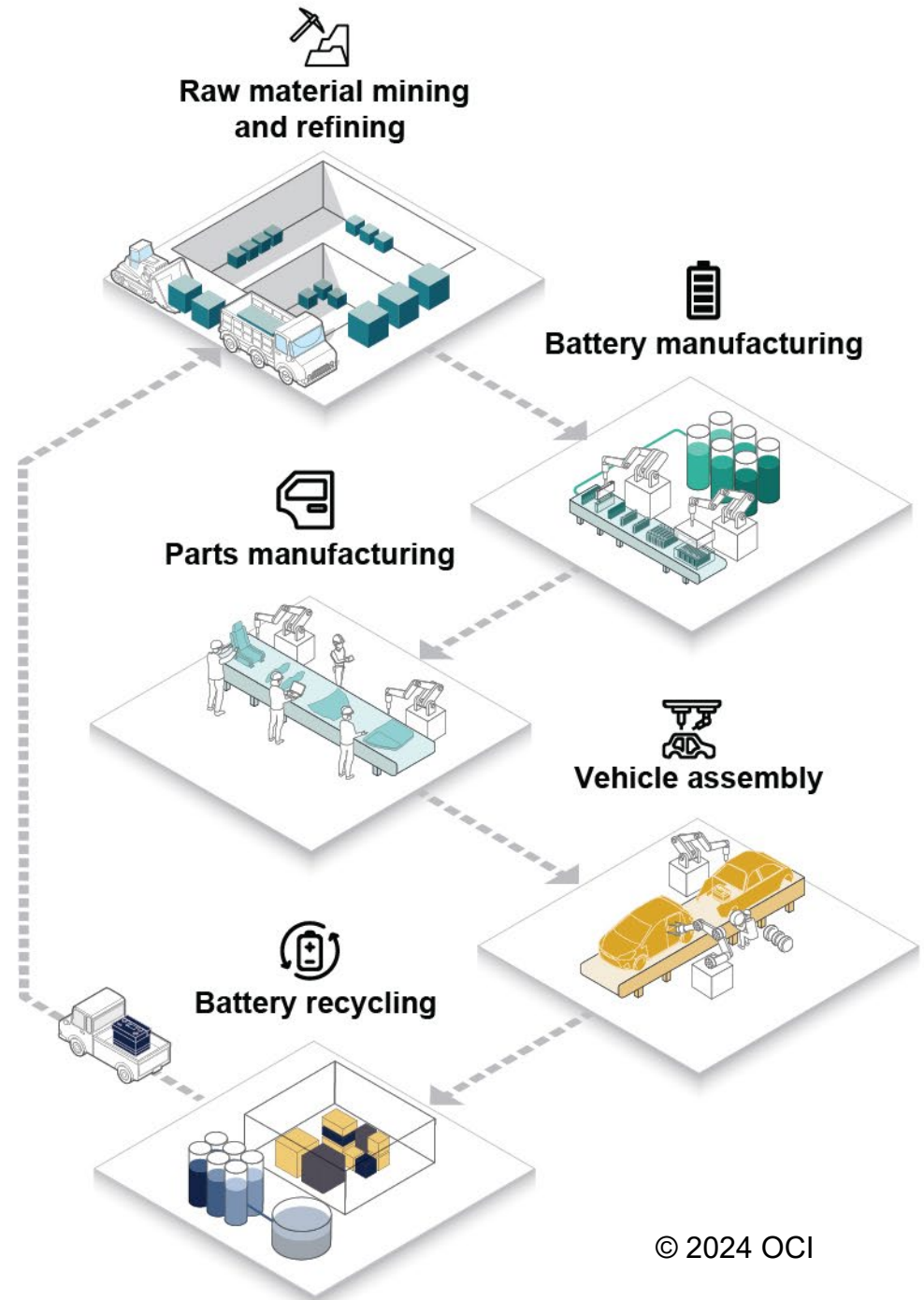
In 2023, the Ontario government undertook a business mission to Germany and Switzerland, with the aim of showcasing the province's auto sector. The purpose of the mission was to attract investment and strengthen relationships, with a delegation of Ontario organizations – including OVIN and Invest Ontario – attending to promote the supply chain and innovation in the province.

5. Battery Recycling in Ontario

In today's automotive industry, the importance of battery recycling cannot be overstated. With the rapid growth of EVs, efficient recycling processes are essential for mitigating environmental impact, conserving valuable resources like lithium and cobalt, and ensuring sustainable production practices. This critical aspect not only supports the industry's shift towards cleaner technologies but also addresses the challenges of managing end-of-life batteries responsibly. Thus, battery recycling plays a pivotal role in shaping the future of automotive sustainability.

In Ontario, this importance is underscored by the burgeoning battery recycling industry, supported by organizations like Electra Battery Materials and Stelco, as well as global entities with Canadian operations such as Glencore, all contributing to raw material processing within the province.

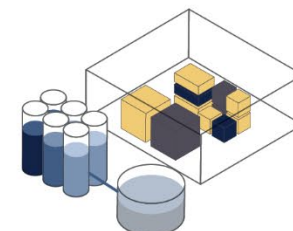
Battery recycling is a key component in ensuring Ontario's automotive supply chain can be delivered domestically and sustainably. The Ontario government has pledged to improve mineral recovery from EV batteries and collaborate with industry partners developing critical mineral recycling processes through its Critical Mineral Strategy. This research and collaboration will be galvanized by the recently announced OBEC research centre, which is working towards progressing EV battery recycling



Battery Recycling Facilities in Ontario

The battery recycling industry is still in its initial phases globally, but a number of organizations with aspirations to recover and recycle valuable materials from EV batteries are already based in Ontario. These include, but are not limited to: Electra Battery Materials, which has begun operations in the northeast of Ontario; Glencore Canada, which has had recycling operations in the province for over 33 years; and Stelco, which plans to expand its operations in the south. The map below shows the locations of these facilities.

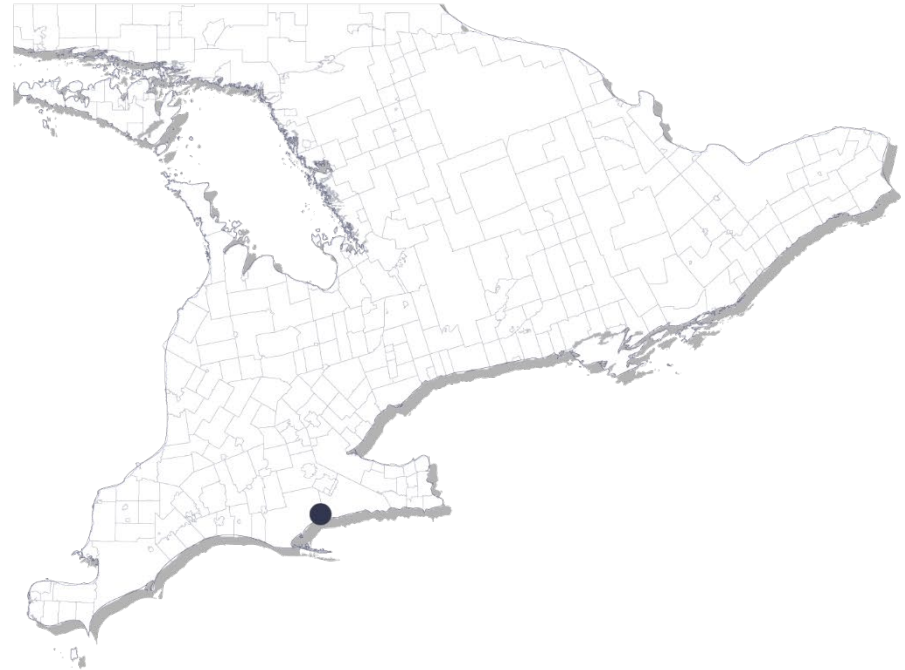
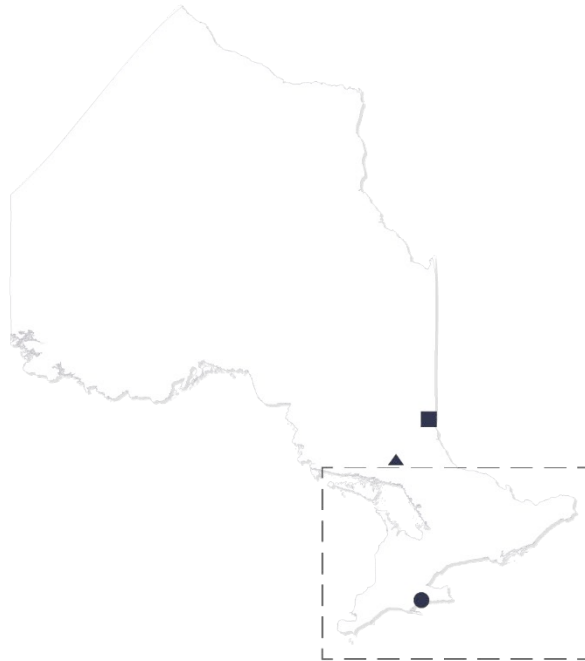
Lifecycle of Battery Recycling



When an EV battery has reached the end of its operational life, some of the components can be recycled. The battery recycling process generally involves:

1. Removal of the battery from the vehicle.
2. Disassembly and extraction of the valuable materials. There are currently two recycling processes in operation for material extraction: pyrometallurgy and hydrometallurgy. The former uses a high temperature smelting process, while the latter uses aqueous chemistry through leaching in acids and subsequent concentration and purification.
3. Sending extracted materials for reprocessing.

Battery Recycling Facilities in Ontario



Legend

- Electra Battery Materials
Battery recycling (demonstration plant)
- Stelco
Battery recycling
- ▲ Glencore Canada
Battery recycling

Ontario's Battery Recycling Research & Development

Ontario Battery and Electrochemistry Research Centre

The University of Waterloo announced a new battery research centre, known as OBEC, in March 2024. One of the aims of this facility, along with the advancement of next-generation EV battery development, is to progress EV battery recycling. Students and post-doctoral fellows will be trained at the facility, and start-ups and larger businesses involved in the EV battery supply chain will be provided with support and access to resources.

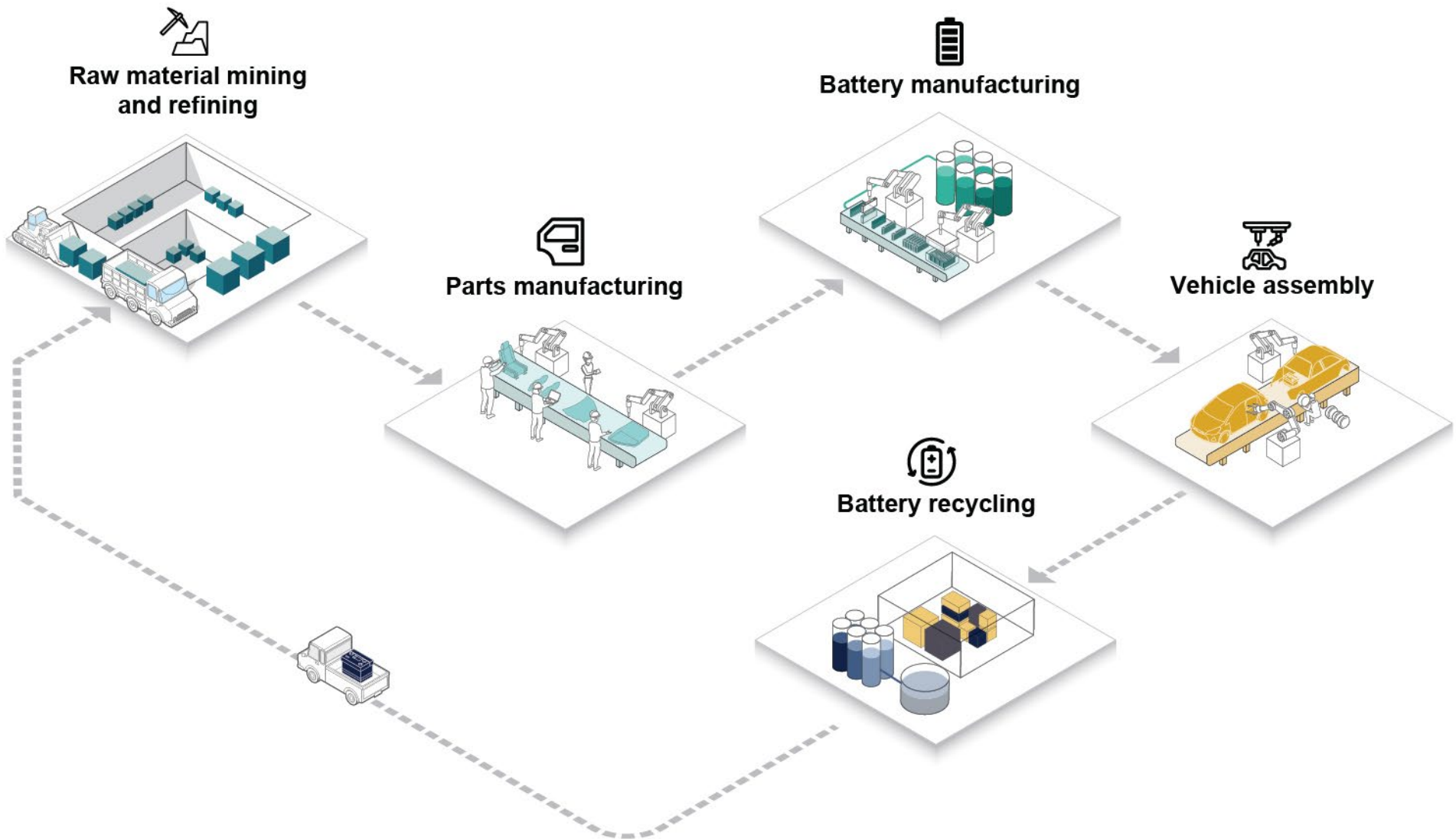
Government and OVIN Initiatives Supporting Battery Recycling

Critical Minerals Strategy 2022-2027

In 2022, the Ontario government launched its Critical Minerals Strategy. This document presents a five-year roadmap for the critical minerals sector, securing the position of the province in the global supply chain. This includes the role of critical minerals in the EV lifecycle. Through its Critical Minerals Strategy, the Ontario government is committed to improving mineral recovery from EV batteries. It has pledged to collaborate with private-sector partners to develop novel recycling methods, promoting a circular economy approach.



6. Future Opportunities for Ontario



Ontario possesses a comprehensive opportunity to bolster the automotive industry supply chain and foster growth across various sectors. With abundant mineral resources and a supportive regulatory framework, the province is poised to expand its role in raw material mining and refining, ensuring a stable supply of critical minerals essential for automotive technologies.

Concurrently, Ontario's thriving battery manufacturing sector, highlighted by recent multi-billion-dollar investments from global players, underscores its capability to lead in EV production. The province's prowess in parts manufacturing, evidenced by a diverse array of components exported globally, complements its position as a hub for automotive innovation. Moreover, as the home of major OEMs, Ontario's vehicle assembly capabilities are pivotal, supported by significant investments in manufacturing facilities. Lastly, Ontario's commitment to sustainable practices through initiatives like battery recycling further strengthens its automotive supply chain, ensuring long-term viability and competitiveness in the global market. The following section outlines several opportunities aimed at reinforcing the province's leadership across the entire automotive industry supply chain.

Continue to scale up and modernize production of next generation vehicles

A key opportunity for Ontario to capitalize on is to leverage the increasing demand for EVs, aligned with sales targets set by countries globally, including Canada. This, along with an expectation of increased CAV uptake over the coming years, driven by increasing levels of automation and the future deployment of fully autonomous vehicles, will result in a momentous technological shift in the future, with significant consequences for how vehicles are produced.

Vehicle manufacturing facilities will need to be upgraded and retooled in order to meet the demand for these next-generation vehicles. In future, the province might aim to provide an increasing level of support to businesses in their efforts to adapt their manufacturing practices for EVs and CAVs.

Continue to expand repurposing and recycling capacities

The global trend in EV battery repurposing and recycling is gaining momentum as EV adoption increases. The global battery recycling market is estimated to reach USD \$40.6B by 2030. However, a significant gap remains in developing efficient, scalable recycling technologies and establishing robust infrastructure to handle the growing volume of end-of-life batteries worldwide.

There is a significant opportunity for Ontario to drastically expand EV battery repurposing and recycling capacities. Ontario is dedicated to developing a domestic battery supply chain, and through this has committed to incentivizing battery recycling. The province's Critical Mineral Strategy highlights a requirement for additional research into the technologies which enable EV battery recycling. Ontario has pledged to improve mineral recovery from EV batteries and collaborate with industry partners developing critical mineral recycling processes. This research and collaboration will be galvanized by promoting institutions such as the University of Waterloo's OBEC research centre, to encourage the establishment of similar institutes.

Continue to expand refining and processing battery-grade material, and battery manufacturing capacities

The global trend in refining and processing battery-grade materials and battery manufacturing is characterized by rapid growth and technological advancements to meet increasing demand. However, a notable gap exists in securing a sustainable and ethical supply chain for critical materials like lithium and cobalt, as well as in developing cost-effective and environmentally friendly manufacturing processes that minimize waste and energy consumption.

There is an opportunity for Ontario to maximize on its participation in the early stages of the EV battery supply chain, via expanding mineral extraction and processing in the province. Ontario has access to many battery materials, but does not currently produce battery-grade nickel, cobalt, manganese, graphite, or lithium.

The province has, in recent years, made significant investments to expand on battery manufacturing capabilities. Several battery facilities are expected to open in the next few years. Furthermore, Ontario's recently introduced Building More Mines Act 2023 will help to attract more investment in the province's mining sector and will also contribute towards strengthening the domestic EV supply chain.

By continuing to increase capacity of the domestic processing and production of critical materials, Ontario can develop an increasingly independent supply chain which is less susceptible to risk. By increasing local mineral processing and battery manufacturing capacities, the province would also reduce the

carbon footprint of Ontario-made batteries; international shipping of the heavy materials required for batteries involves more greenhouse gas emissions than short-distance domestic transportation.

Continue to invest in technological advancement

Ontario's automotive industry is not only dependent on the critical materials required for battery manufacturing, but also on complex technology such as semiconductors. The production of next generation EVs and CAVs is highly dependent on continued advancements in the semiconductor sphere.

Ontario is recognized as a specialized R&D hub due to the presence of several leading semiconductor related research facilities, such as ventureLAB's Hardware Catalyst Initiative. In terms of automotive applications, Ontario funds R&D led by SMEs through OVIN's R&D Partnership Fund, which provides funding to support development, testing, and validation of all advanced auto and smart mobility technologies, including EV and battery-focused technologies.

Increasing investment in this area can support expansion of assets such as the Hardware Catalyst Initiative, and develop an ecosystem of semiconductor R&D with a focus on automotive applications. This will enrich the automotive supply chain in the province, cultivating synergies between scientific and technological advancements.

Expand support of research and testing initiatives

Ontario has emerged as a leader in R&D related to EVs and CAVs. This is down to its numerous renowned academic institutions, highly skilled workforce, and supportive environment for start-ups. To ensure that Ontario maintains its position at the forefront of Canada's automotive industry, it is essential that there is continued investment and support in R&D. Pilot testing is another area where there is potential for expansion. Testbeds provide opportunities to develop, test, and prototype advanced automotive technologies in real-world settings.

Additional to the drive for innovation is also the desire to advance road safety for all users, including drivers and vulnerable road users. This is a key opportunity for growth in Ontario, particularly related to future plans for the deployment of fully autonomous vehicles. This is an area where more research and testing is needed to demonstrate that autonomous technology is fit for purpose with high levels of safety.

Continued support and investment for these initiatives is important to foster the innovative environment within Ontario's automotive industry. There is a considerable opportunity for continued support of collaboration across the automotive ecosystem through providing access to research and pilot schemes via investment and provision of resource and facilities.

Continue to promote upskilling

Ontario's automotive industry employs a considerable proportion of the working age population in Canada. The transition to next-generation EVs and CAVs will require the workforce to undergo a paradigm shift in skills. Around the world, to prepare for the production and maintenance of new automotive technologies, jurisdictions are providing programs to enable upskilling for the automotive sector's workers. Ontario is in a position to lead on upskilling the workforce with the specialized skills required for the future of the automotive industry.

Ontario has earned recognition as a global tech leader, driven by its exceptional talent pool and cutting-edge advancements across various sectors, including AI, automotive and mobility, business and fintech, cybersecurity, manufacturing, Industry 4.0, and quantum technology. In addition, the province is well-positioned to leverage its extensive network of post-secondary institutions and world-class R&D facilities, such as the UTEV Research Centre and Ontario Tech University's ACE, to further fuel innovation and growth. By capitalizing on these resources, Ontario can enhance its position at the forefront of technological development and maintain its competitive edge on the global stage.

OVIN's contributions to Ontario's automotive and smart mobility ecosystem

As of March 31, 2024

6,103

Jobs Created and/or Retained

\$218.2 M

Ontario SMEs revenue growth catalyzed

\$643.4M

Follow-on investment generated

735

R&D job placements facilitated through internships and fellowships

633

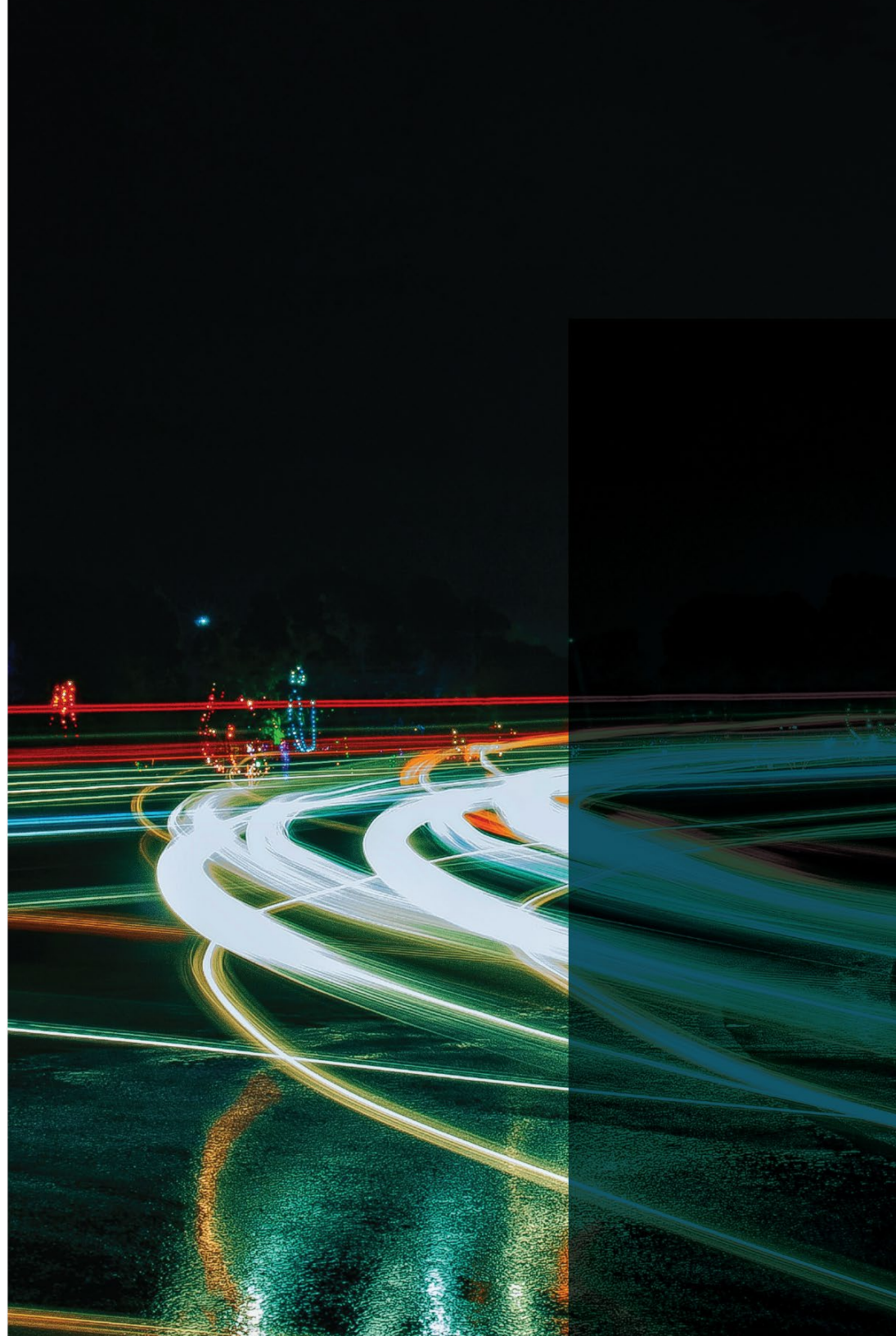
Ontario SMEs supported

\$209.3M

Co-investment secured

106

Commercialization partnerships enabled



7. Glossary

ACE	Automotive Centre of Excellence
APMA	Automotive Parts Manufacturers' Association
CAMs	Cathode Active Materials
CAV	Connected and Autonomous Vehicle
CEMI	Centre for Excellence in Mining Innovation
CERC	Canada Excellence Research Chair
CHARGE	Centre for Hybrid Automotive Research and Green Energy
CIARS	Centre for Intelligent Antenna and Radio Systems
EV	Electric Vehicle
FIP-Composites	Fraunhofer Innovation Platform for Composites
ICE	Internal Combustion Engine
MARC	McMaster Automotive Resource Centre
MICA	Mining Innovation Commercialization Accelerator

NRC	National Research Council
O-AMP	Ontario Automotive Modernization Program
OBEC	Ontario Battery and Electrochemistry Research Centre
OEM	Original Equipment Manufacturer
OJEP	Ontario Junior Exploration Program
OVIN	Ontario Vehicle Innovation Network
pCAMs	Precursor Cathode Active Materials
R&D	Research & Development
RTDS	Regional Technology Development Site
SIF	Strategic Innovation Fund
SME	Small & Medium Enterprise
UTEV	University of Toronto Electric Vehicle Research Centre

8. About OVIN

The Ontario Vehicle Innovation Network (OVIN) is Ontario's flagship initiative for the automotive and mobility sector, with a mission to drive economic development and catalyze a future that builds safer, cleaner, and more efficient transportation.

Led by the Ontario Centre of Innovation (OCI) and supported by the Government of Ontario through the Ministry of Economic Development, Job Creation and Trade (MEDJCT), Ministry of Transportation (MTO), and Ministry of Labour, Immigration, Training and Skills Development (MLITSD), OVIN is driving the future of the sector by supporting the growth of Ontario-made automotive and mobility innovation, developing a highly skilled workforce, and reinforcing Ontario's role as the global automotive and mobility hub of the future.

OVIN supports Ontario-based automotive and mobility companies to accelerate the development and commercialization of transformative technologies and transportation systems through the following programs:

- Research and Development Partnership Fund
- Talent Development
- Regional Technology Development Sites
- Demonstration Zone
- Technology Pilot Zones
- Going Global

OVIN supports the development of a highly skilled, future-ready automotive and mobility workforce through a number of talent strategy and workforce planning initiatives:

- Strategies and frameworks, including the Talent Strategy & Roadmap, Critical Minerals Talent Strategy, and Reskilling Framework
- Pilots and programs, including the Regional Future Workforce and Content Partnerships
- The OVIN Learning Hub, comprised of the Skills and Career Navigator and Upskilling Platform
- DEI Advisory Committee

The OVIN Central Hub drives the province-wide coordination of activities and resources that reinforce Ontario's position as a leading automotive and mobility jurisdiction. The Central Hub is a focal point for all stakeholders across the province, fostering collaboration between industry, small- and medium-sized enterprises, post-secondary institutions, municipalities, government, and new entrants into Ontario's thriving automotive and mobility innovation ecosystem. Through the Central Hub, OVIN drives public education, research, analysis and thought leadership activities, with the goal of raising awareness around the potential of transformative technologies and growth opportunities for Ontario and its partners.

To find out the latest news, visit www.ovinhub.ca or follow OVIN on social media [@OVINhub](https://twitter.com/OVINhub)

9. OVIN Objectives



Foster the development and commercialization of Ontario-made advanced automotive technologies and smart mobility solutions.



Showcase the Province of Ontario as the leader in the development, testing, piloting and adoption of the latest transportation and infrastructure technologies



Drive innovation and collaboration among the growing network of stakeholders at the convergence of automotive and technology



Leverage and retain Ontario's highly skilled talent, and prepare Ontario's workforce for jobs of the future in the automotive and mobility sector



Harness Ontario's regional strengths and capabilities, and support its clusters of automotive and technology

10. Meet the OVIN Team

Automotive and Mobility Team



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Greg Gordon
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Dan Ruby
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11. Disclaimers

This report was commissioned by the Ontario Centre of Innovation (OCI) through a Request for Proposals titled “Ontario Vehicle Innovation Network (OVIN) – Annual Comprehensive Sector Report & Quarterly Specialized Reports,” dated August 25, 2023, and has been prepared by Arup Canada Inc. It is one of five reports covering an analysis of Ontario’s automotive technology, electric vehicle and smart mobility landscape while incorporating implications for the sector’s skills and talent landscape.

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